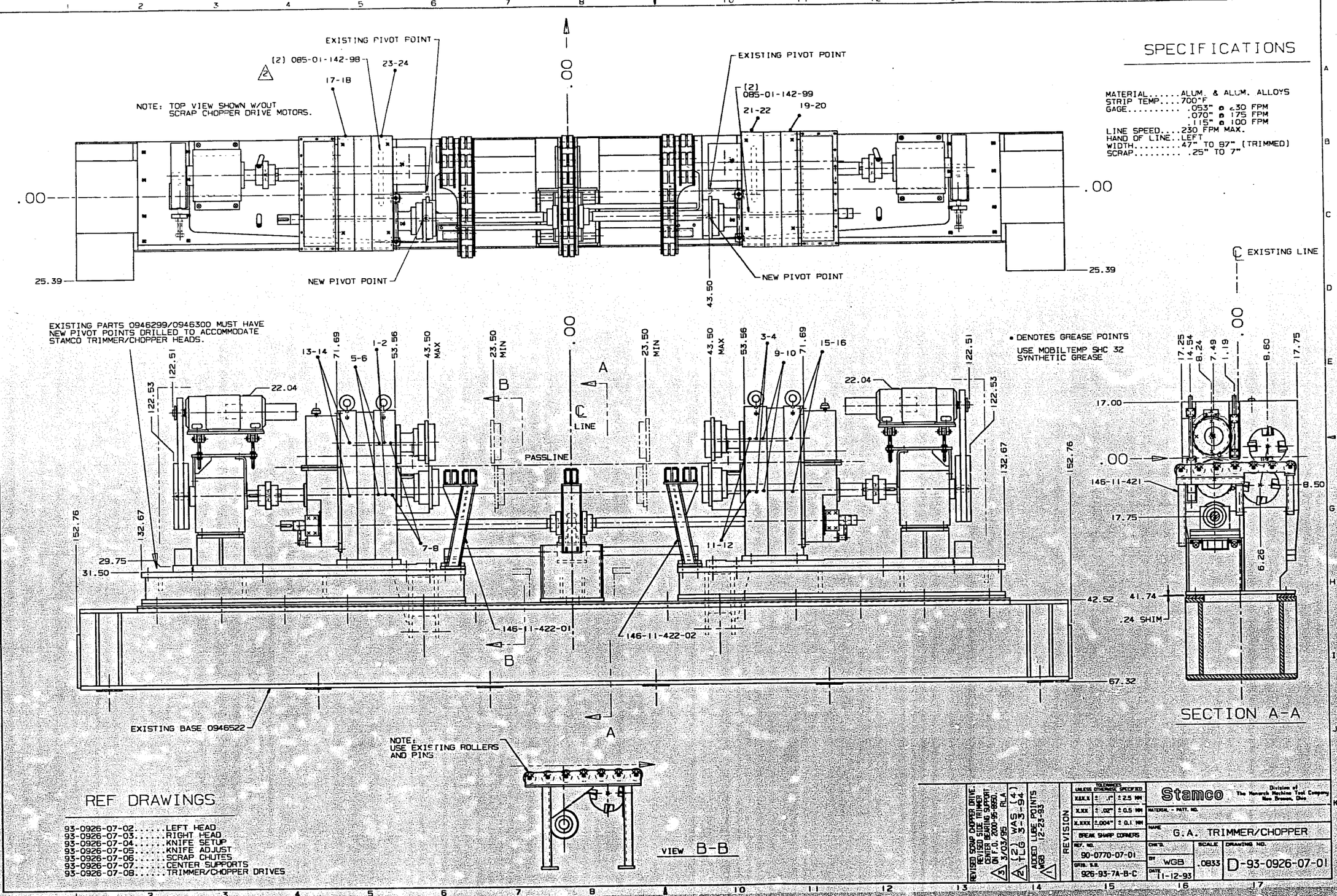

SPECIFICATIONS

MATERIAL.....ALUM. & ALUM. ALLOYS
STRIP TEMP....700°F
GAGE..... .053" @ 230 FPM
.070" @ 175 FPM
.115" @ 100 FPM
LINE SPEED....230 FPM MAX.
HAND OF LINE..LEFT
WIDTH.....47" TO 87" (TRIMMED)
SCRAP..... .25" TO 7"

REF DRAWINGS

93-0926-07-02.....LEFT HEAD
93-0926-07-03.....RIGHT HEAD
93-0926-07-04.....KNIFE SETUP
93-0926-07-05.....KNIFE ADJUST
93-0926-07-06.....SCRAP CHUTES
93-0926-07-07.....CENTER SUPPORTS
93-0926-07-08.....TRIMMER/CHOPPER DRIVES

REVISION	
REVISED SCRAP CHOPPER DRIVE. ADDED STATIONARY CENTER BEARING SUPPORT. D&F F.O. 2000-95-8660. RLA 3/03/95	3
(2) WAS (4) TLG 3-3-94	2
ADDED LUBE POINTS WGB 12-23-93	1

TOLERANCES UNLESS OTHERWISE SPECIFIED: X.X.X ± .1" ± 2.5 MM; X.XX ± .02" ± 0.5 MM; X.XXX ±.004" ± 0.1 MM; BREAK SHARP CORNERS

REF. NO. 90-0770-07-01; DRGS. S.S. 926-93-7A-B-C

Stamco — Division of The Monarch Machine Tool Company, New Bremen, Ohio

MATERIAL - PATT. NO.

NAME: G.A. TRIMMER/CHOPPER

CHK'D. BY WGB; DATE 11-12-93; SCALE .0833; DRAWING NO. D-93-0926-07-01