



S-Line 2020 3-Extruder Cast Line

Link to bulk lot #10030

<https://www.aucto.com/bid/bulk-lot-of-3-extruder-cast-line-subject-to-bid-confirmation/3708774>

- Maximum Machine Line Speed 1,000 fpm
- Maximum Production Speed 750 fpm
- Extrusion Output 415 kg/hr. A+B+C







S-Line equipment overview

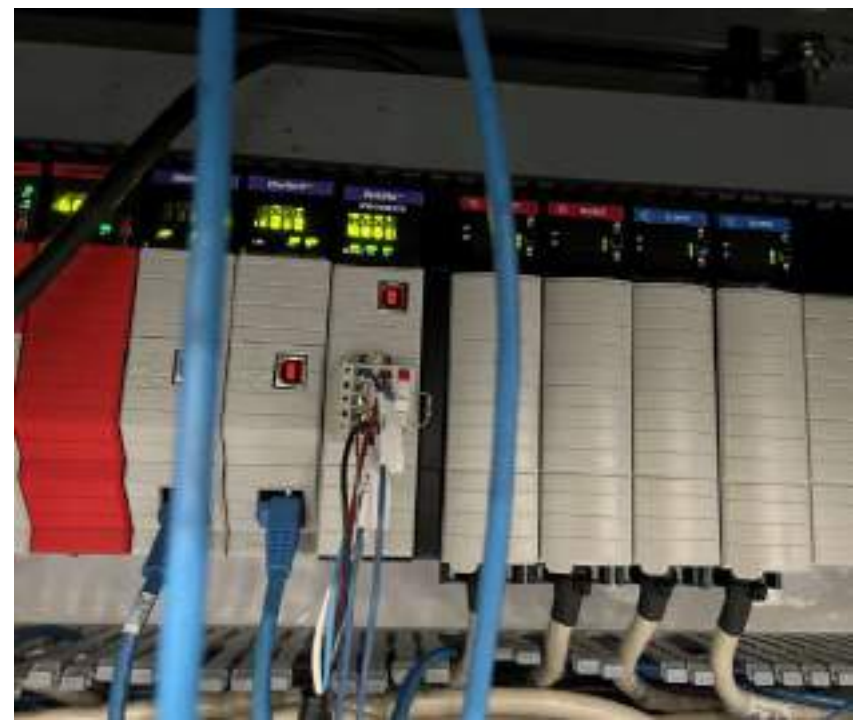
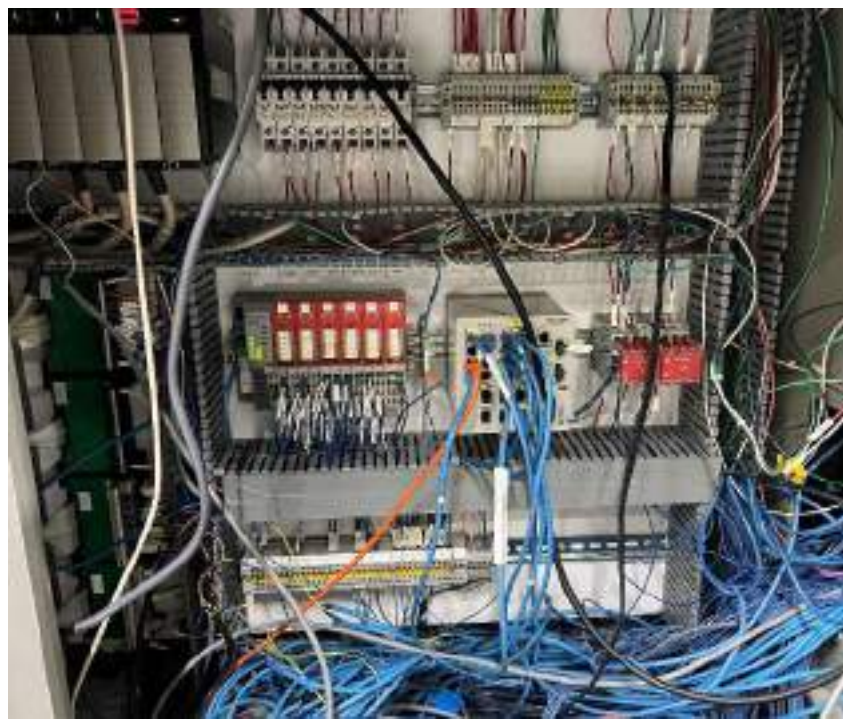
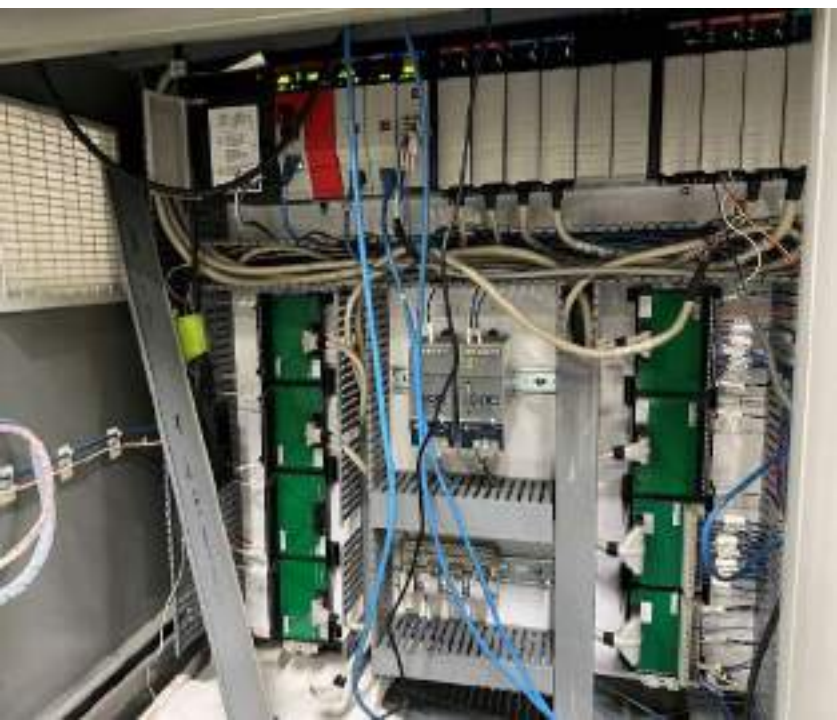
S-Line Main operator console (Aucto tag #1)

- Low Voltage Power 480/3/60
- Control Voltage Power 120VAC, 24VDC
- PLC Allen-Bradley ControlLogix 5000
- HMI Allen-Bradley PanelView Plus 7
- Extrusion Temperature Controls - Mini8
- Load Cells ABB
- Drives Parker SSD Model 890
- Communications Ethernet

Link to lot #10004

<https://www.aucto.com/bid/2020-allen-bradley-parker-main-operator-console/3708753>





S-Line EDI Auto Die

(Aucto tag #2)

- Die, Feedblock, Manufacturer Nordson EDI
- Extrusion Capabilities Co-Extrusion of HDPE, PP, LDPE, LLDPE,
- Die Type Single Cavity
- Slot Width 36"
- Maximum Die Lip Opening 0.040"
- Die Gap 0.015" – 0.030" Normal Operating Gap

Link to lot #10002

<https://www.aucto.com/bid/2020-nordson-edi-auto-die/3708776>





S-Line Scantech Thickness Gauge

(Aucto tag #3)

- Maximum Film Width 36"
- Control Automatic Profile Control
- Total Die Bolt Heaters 32
- Thickness/weight range of 2 to 2000 μ m/gsm (PE, PP), with accuracy and reproducibility
- Die bolt controller

Link to lot #10005

<https://www.aucto.com/bid/2020-scantech-thickness-gauge/3708771>







S-Line Cast Cart

(Aucto tag #4)

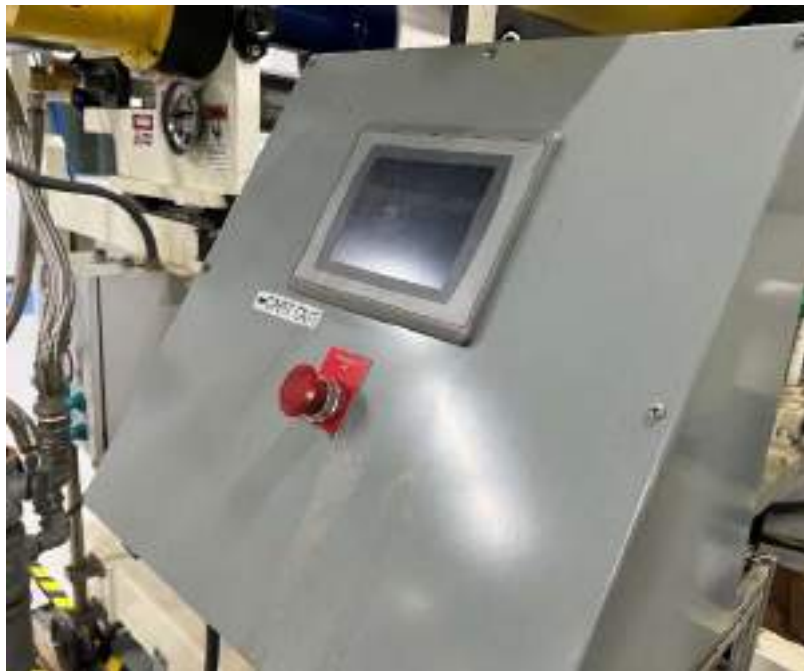
- Cast Cart Manufacturer Fujian Wellson Machinery Co.
- Cast Roll O.D. 27" & 36"
- Cast Roll Face Width 36"
- Cast Roll Construction Double Shell, Spiral Fluted Heat Transfer Roll

Link to lot #10028

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-cast-cart/3708781>







S-Line Extruder A and C (2.5")

(Aucto tag #5)

- Extruder Manufacturer Fujian Wellson Machinery Co. Barrel Material Nitrided 38CrMoAl Steel
- Barrel Liner Xaloy X-800
- Barrel Heating Mode Ceramic Heating
- Barrel Cooling Mode Air Cooling
- Extruder Pressure Relief Blowout Plug at End of Barrel
- Extruder Pressure Sensor Pressure Transducer at End of Barrel
- Gear Box Cooling Water Cooled Oil Heat Exchanger
- Screen Changer Manufacturer JC Times

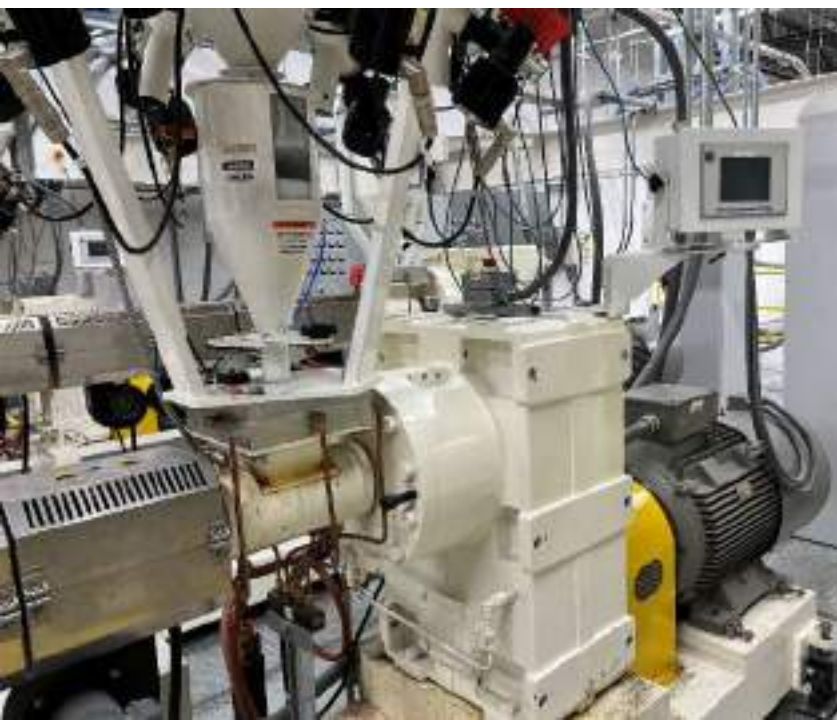
Link to lot #10029

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-extruder/3708742>











S-Line Extruder B (4.5")

(Aucto tag #6)

- Extruder Manufacturer Fujian Wellson Machinery Co. Barrel Material Nitrided 38CrMoAl Steel
- Barrel Liner Xaloy X-800
- Barrel Heating Mode Ceramic Heating
- Barrel Cooling Mode Air Cooling
- Extruder Pressure Relief Blowout Plug at End of Barrel
- Extruder Pressure Sensor Pressure Transducer at End of Barrel
- Gear Box Cooling Water Cooled Oil Heat Exchanger
- Screen Changer Manufacturer JC Times

Link to lot #10009

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-extruder-b-barrel-material-nitrided-38crmoal-steel-45/3708749>







S-Line ICSE Control Systems

(Aucto tag #6a)

- 2020 ICSE Control Systems Extruder
- Pressure Control Cabinet with Eurotherm Mini8 Loop Controllers, Allen Bradley Stratix 5700 Switches

Link to lot #10037

<https://www.aucto.com/bid/2020-icse-control-systems-extruder-pressure-control-cabinet/3708782>





S-Line Budzar Thermolator

(Aucto tag #6b)

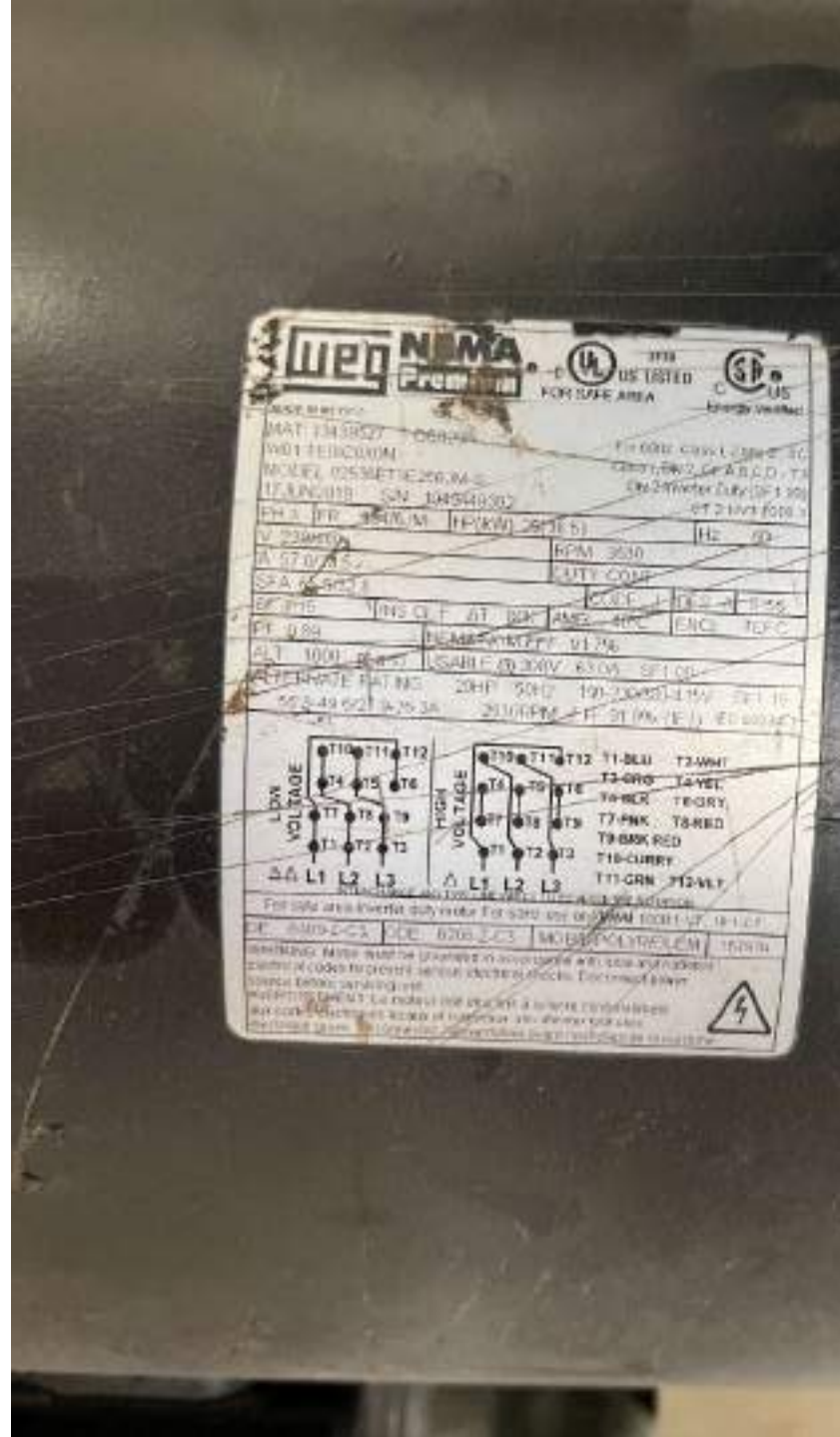
- Model - 4WT-72350/9100-DSP
- 2020 Budzar Thermolator, Process Fluid: Water, Operating Range: 50F to 210F

Link to lot #10035

<https://www.aucto.com/bid/2020-budzar-thermolator/3708762>







S-Line

2019 Eaton PRL-C Power Distribution Switchboard

(Aucto tag #6c)

- Eaton PRL-C Power Distribution Switchboard 3 Section 1200A 480Y/277V
- Serial #: 1035641

Link to lot #10036

<https://www.aucto.com/bid/2019-eaton-prl-c-power-distribution-switchboard/3708737>







S-Line

2019 Konecranes 2 Ton Remote Controlled Crane

(Aucto tag #6d)

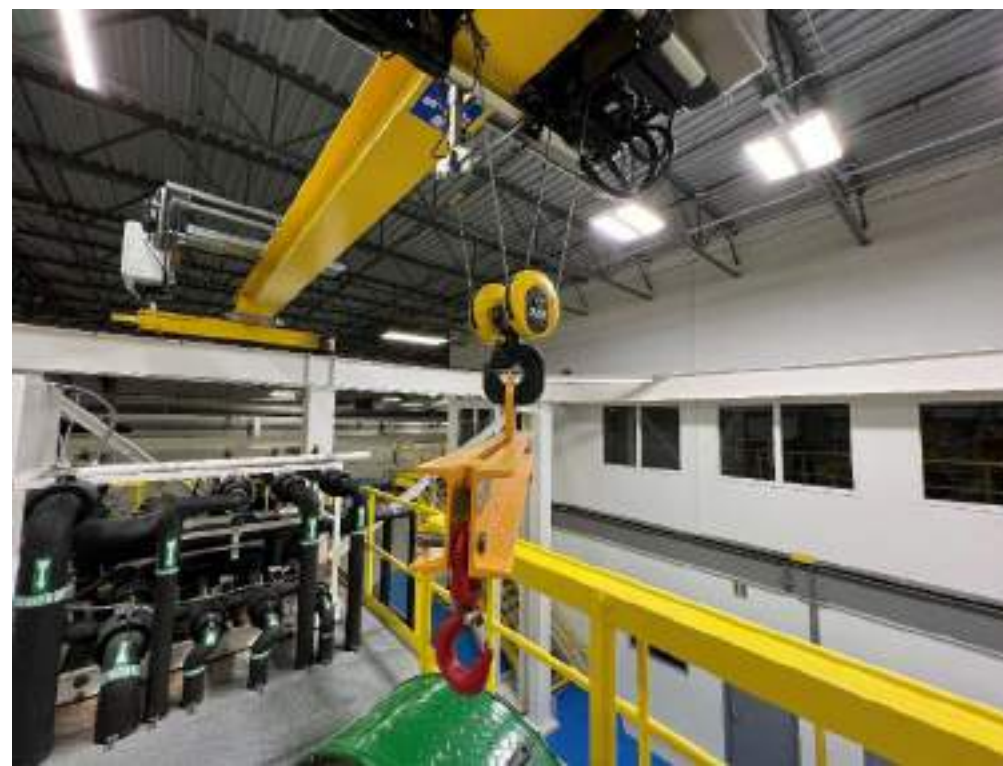
- 2019 Konecranes 2 Ton Remote Controlled Crane 3PH 480V
- Serial #: 100316370

Link to lot #10034

<https://www.aucto.com/bid/2019-konecranes-2-ton-remote-controlled-crane/3708777>







S-Line 2020 Resin Conveyor

(Aucto tag #7)

- Resin Conveying Manufacturer Process Control Corporation
- Resin Storage Boxes
- Resin Box Equipment Box Tilters (10)
- Resin Conveying Method Vacuum Using Wands in Resin Boxes

Link to lot #10003

<https://www.aucto.com/bid/2020-process-control-corporation-resin-conveyor/3708739>







S-Line 2020 Annealer

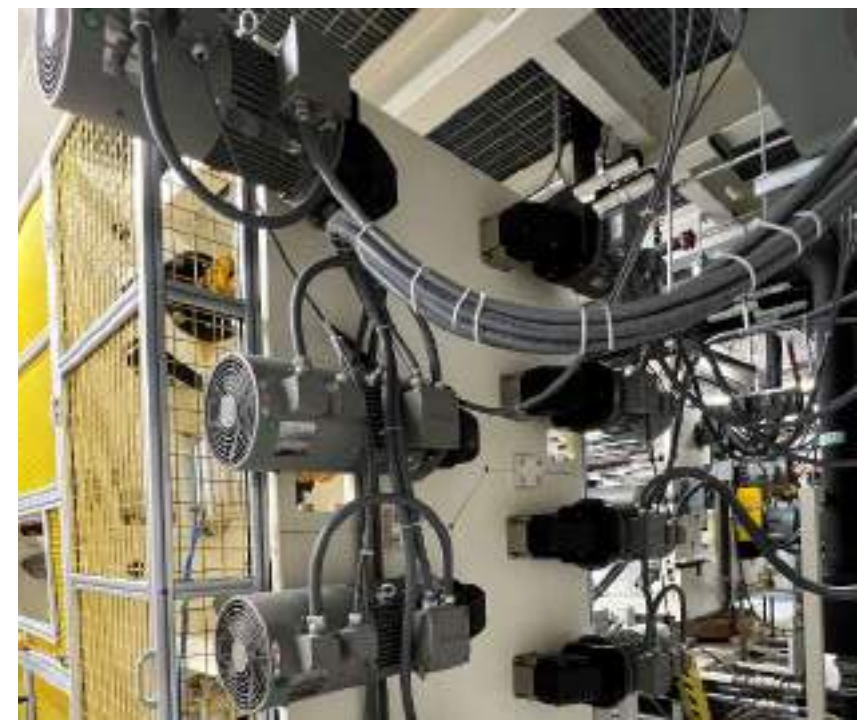
(Aucto tag #8)

- Annealer Manufacturer Fujian Wellson Machinery Co.
- Pre-Heat Roll Face Width 36"
- Pre-Heat Roll Construction Double Shell, Spiral Fluted Heat Transfer Roll
- Pre-Heat Roll Web Wrap 180°
- Press Roll O.D. 8"
- Press Roll Face Width 36"

Link to lot #10007

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-annealer/3708747>





S-Line 2020 Annealer Temperature Control

(Aucto tag #9)

- Pre-Heat Roll Heating Method Oil
- Pre-Heat Roll Maximum Temperature 265°F

Link to lot #10011

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-annealer-temperature-control/3708751>







S-Line 2020 Oscillator

(Aucto tag #10)

- Oscillator Manufacturer Fujian Wellson Machinery Co.
- Oscillating Range +/- 3 in [± 75 mm]
- Roller Face Width 48 in [1219.2 mm]
- Oscillator Drive Motor Driven

Link to lot #10010

<https://www.aucto.com/bid/2020-fujian-wellson-machinery-co-oscillator/3708741>





S-Line

2020 ISRA Camera

(Aucto tag #11)

- Camera(s) with embedded SMASH Web Processor
- LED Lighting
- SMASH Operator Interface
- Inputs and Alarms (4 each)
- Encoder
- PC (Windows 10 OS)
- Remote 24-inch monitor, keyboard and mouse with KVM extender

Link to lot #10008

<https://www.aucto.com/bid/2020-isra-vision-camera-s-with-embedded-smash-web-processor/3708766>





S-Line

2020 Davis Standard Winder

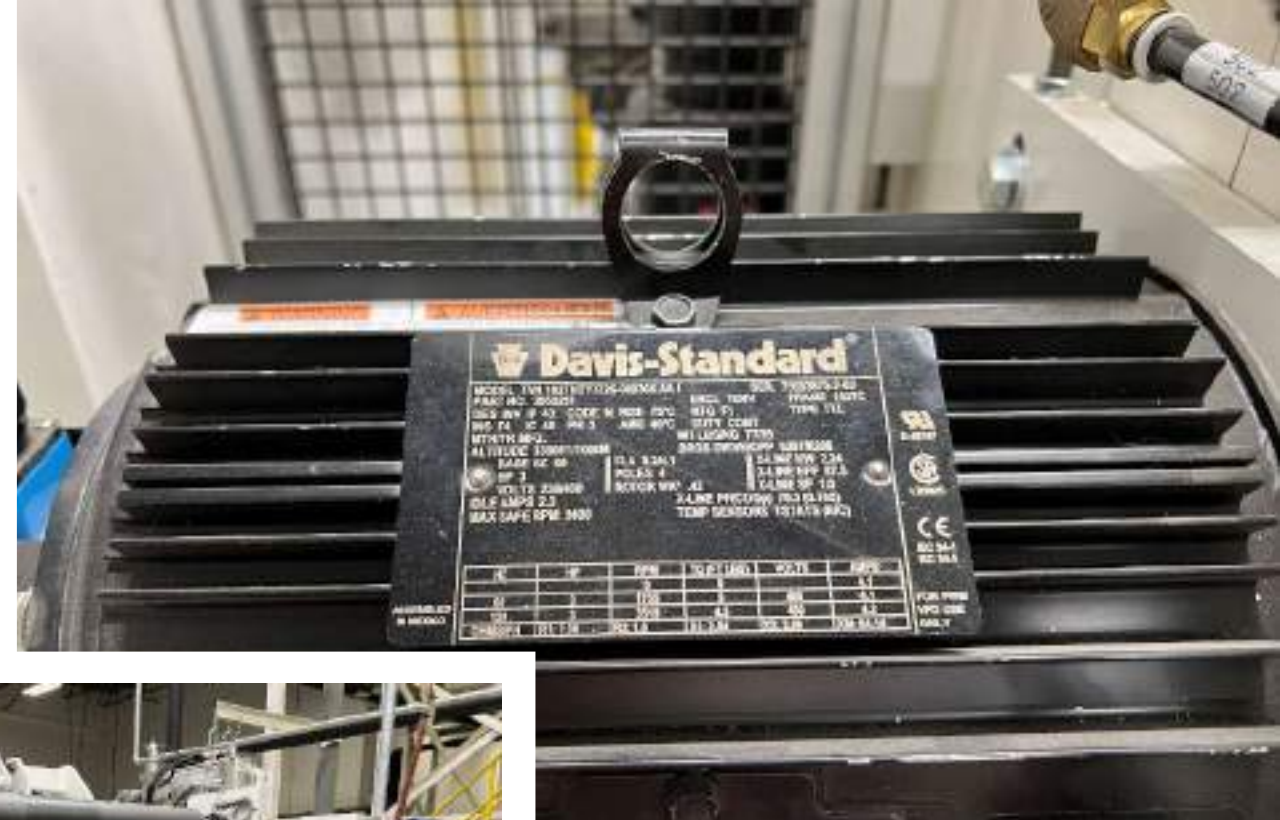
(Aucto tag #12)

- Winding Mode Center Contact and Gap Winding
- Maximum Machine Line Speed 750 fpm
- Maximum Web Width 32" with Trim, 30" without Trim
- 3" and 6" Self-Centering, Auto-Inflatable
- Slitting System Manufacturer Tidland
- Slitting Type Shear and Razor-in-Air
- Slitting Capabilities Polypropylene, Polyethylene, Tacky Films
- Slitting Oscillation +/- 0.5 mm for Razor-in-Air Slitters

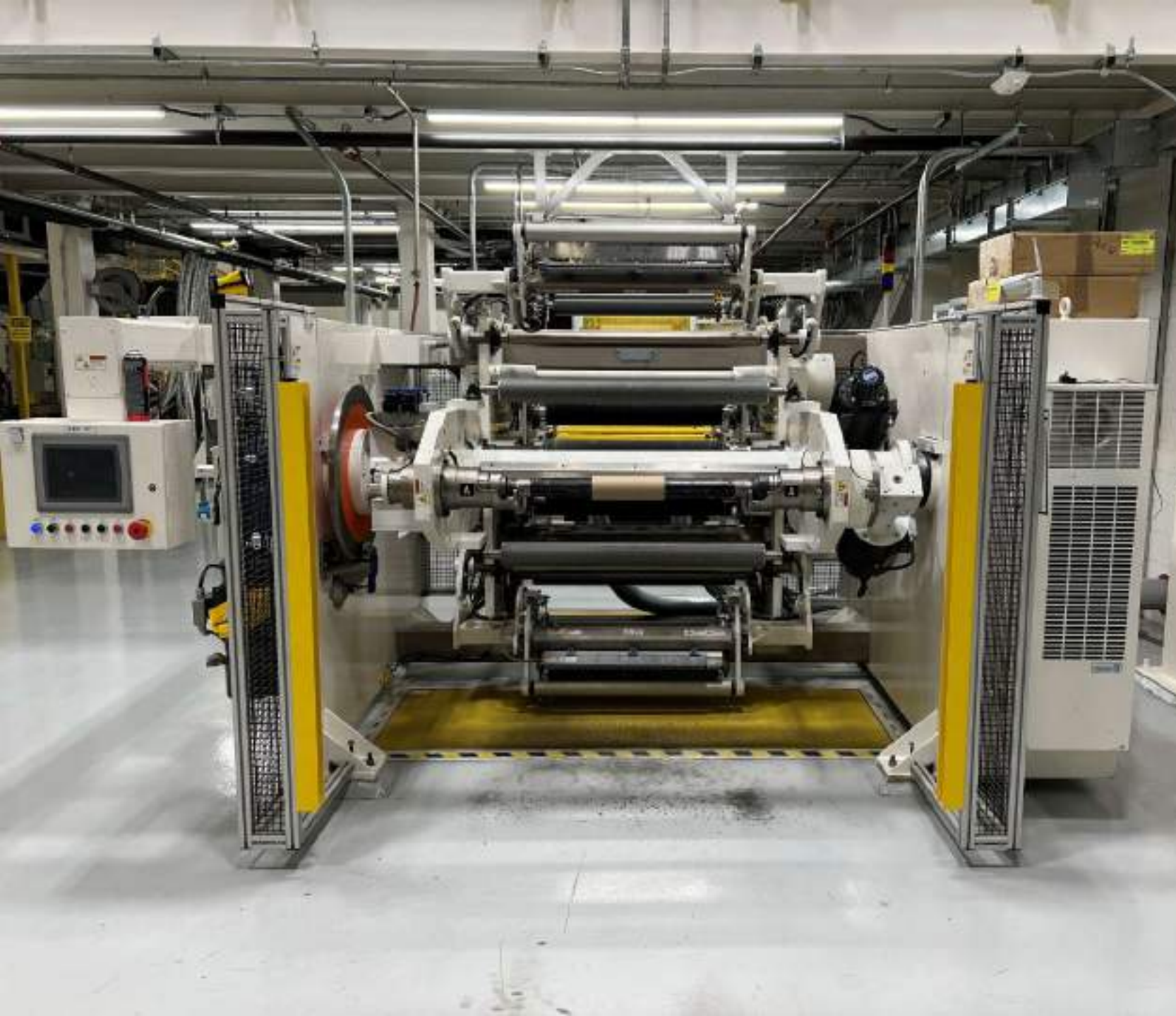
Link to lot #10006

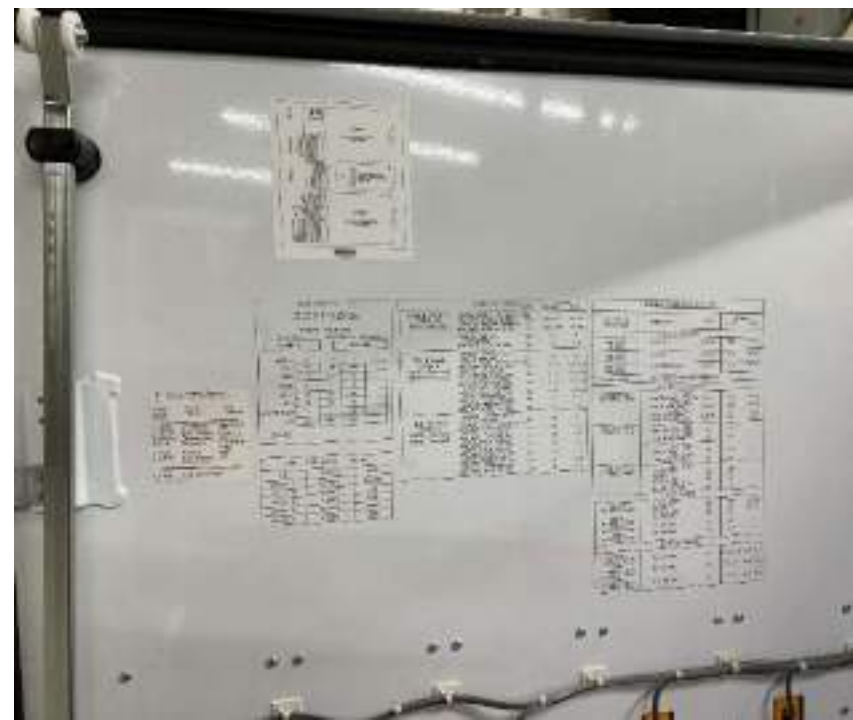
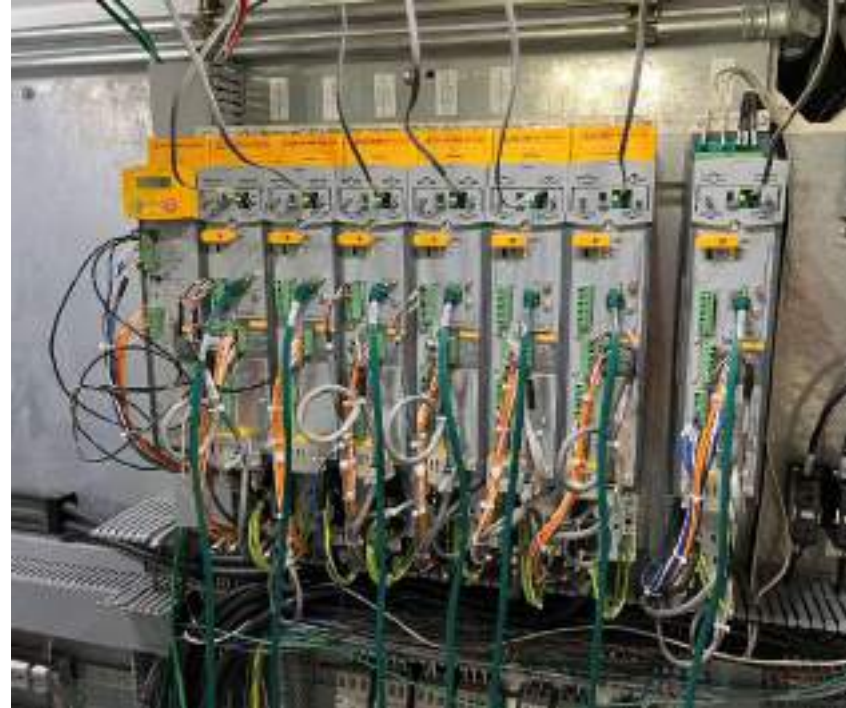
<https://www.aucto.com/bid/2020-davis-standard-winder-tidland-slitter/3708735>











S-Line

2020 Quick Draft Trim Removal

(Aucto tag #13)

- Manufacturer - Quick draft trim removal system with chopper

Link to lot #10016

<https://www.aucto.com/bid/quick-draft-trim-removal-system-with-chopper/3708733>





