



K-Line

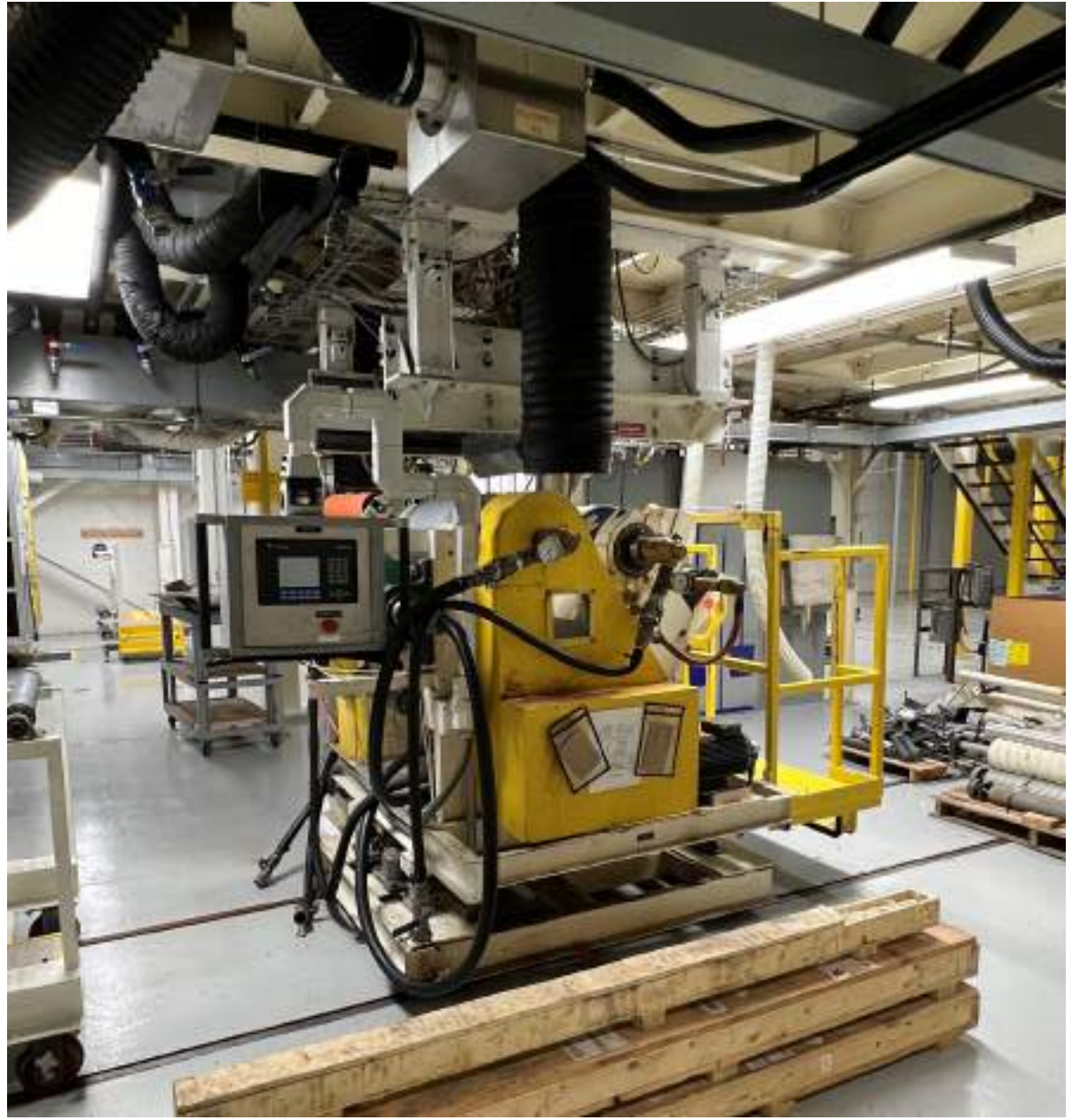
2002 Multi-Modular, 3-Extruder, Lab Scale Line

Link to bulk lot #10031

<https://www.aucto.com/bid/bulk-lot-of-entire-multi-modular-3-extruder-lab-scale-line-subject-to-bid-confirmation/3708732>

- Modular line
- Cast and Vacuum film capability
- Maximum Production Speed 300 fpm
- Extrusion Output A+B+C 150 PPH







K-Line Equipment Overview

2002 Main Operator Console

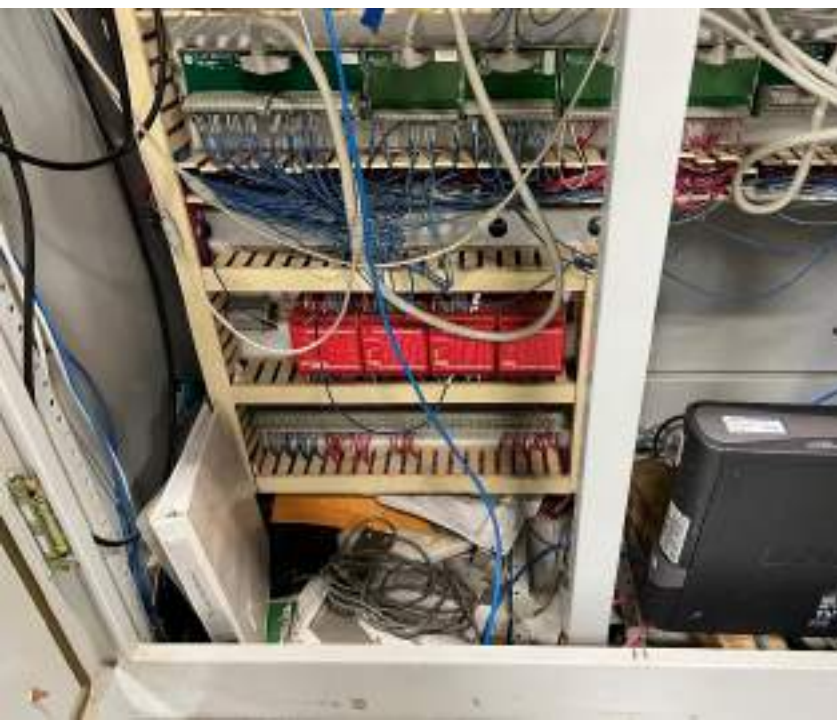
(Aucto tag #14)

- Low Voltage Power 480/3/60
- Control Voltage Power 120VAC, 24VDC
- PLC Allen-Bradley ControlLogix 5000
- Extrusion Temperature Controls - Eurotherm
- Drives Parker SSD and A&B
- Communications Controlnet/Devicenet

Link to lot #10012

<https://www.aucto.com/bid/2002-allen-bradley-parker-main-operator-console/3708734>





K-Line

2002 Siemens SB Switchboard

(Aucto tag #14a)

- 2002 Siemens SB Switchboard, 3 Sections, 1200A Mains, 3PH 480V
- Serial #: 86-87568-A00010



Link to lot #10039

<https://www.aucto.com/bid/2002-siemens-sb-switchboard/3708754>





K-Line

2002 EDI Die and Feedblock

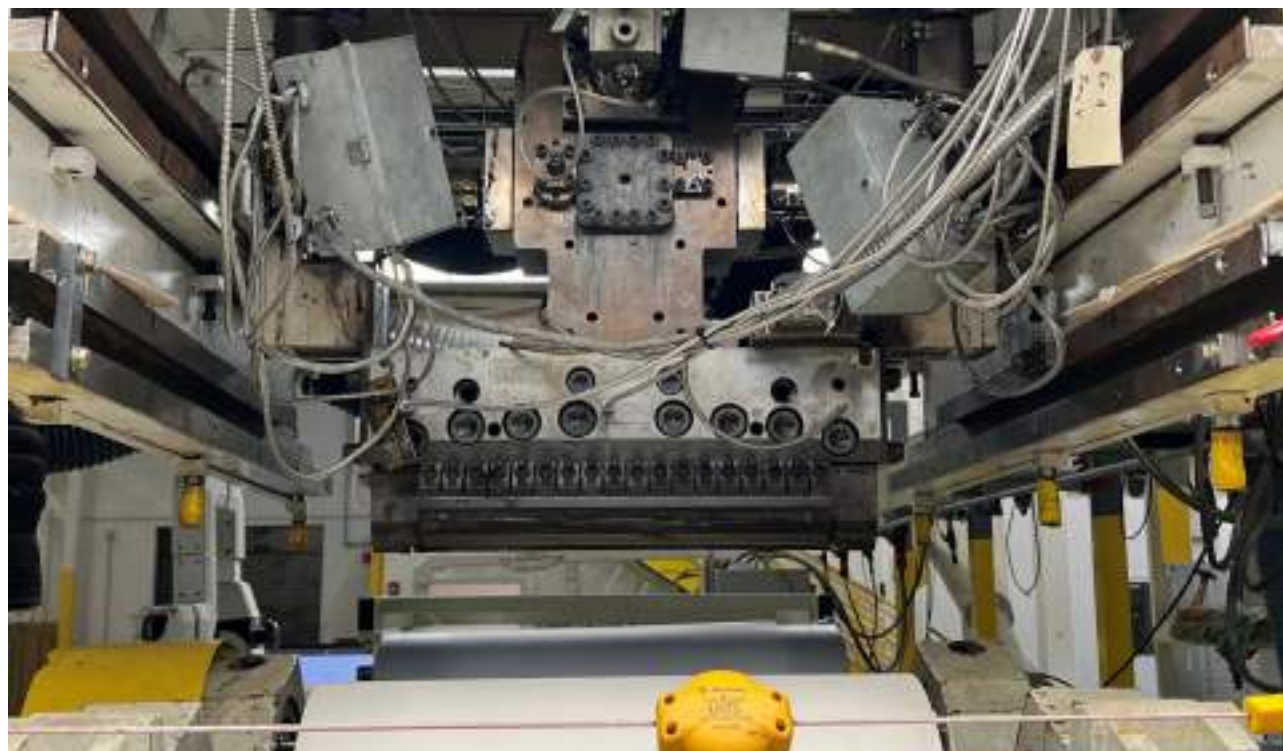
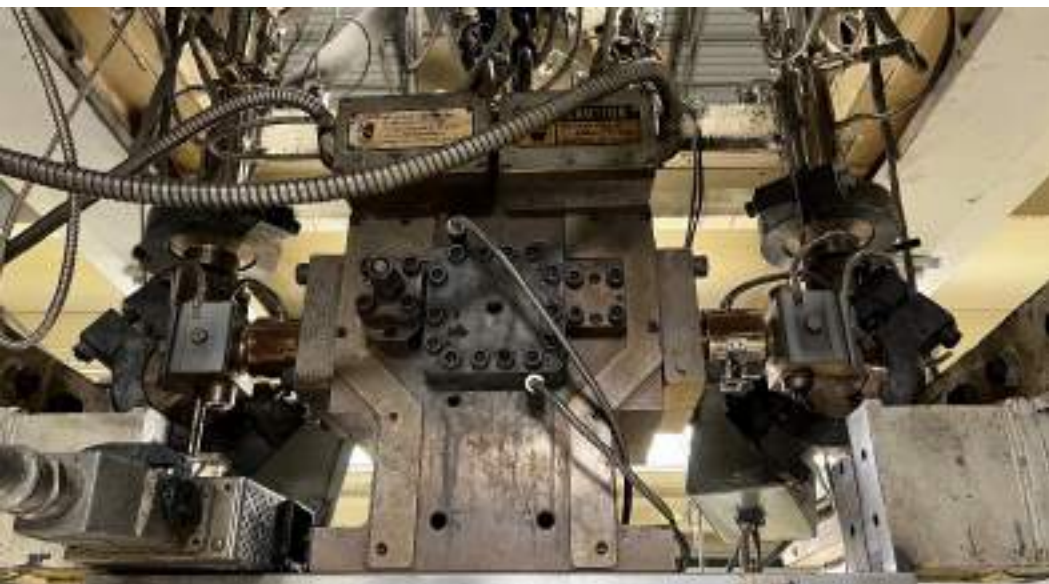
(Aucto tag #15)

- Die, Feedblock, Manufacturer Nordson EDI
- Extrusion Capabilities Co-Extrusion of HDPE, PP, LDPE, LLDPE,
- Die Type Single Cavity
- Slot Width 18"
- Eversharp die lip

Link to lot #10021

<https://www.aucto.com/bid/2002-nordson-edi-1800-ultraflex-40-single-cavity-co-extrusion-die-with-feedblock/3708756>





K-Line

2002 Cloeren Die and Feedback

(Aucto tag #16)

- Die, Feedblock, Manufacturer Cloeren
- Extrusion Capabilities Co-Extrusion of HDPE, PP, LDPE, LLDPE,
- Die Type multi-cavity
- Slot Width 18"

Link to lot #10019

<https://www.aucto.com/bid/2002-cloeren-multi-cavity-co-extrusion-vane-die-with-feedback-system/3708780>





K-Line

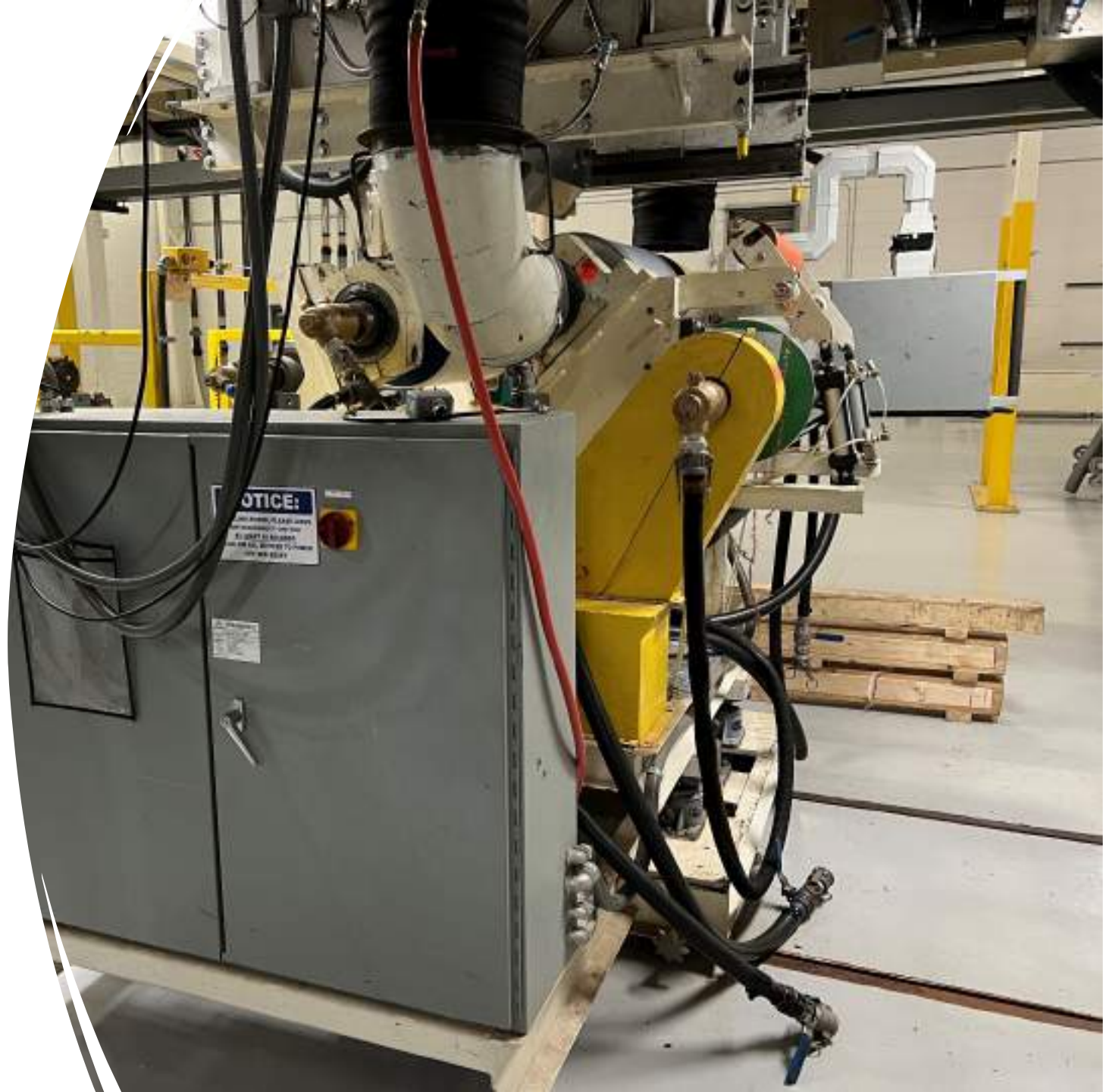
2002 Cast Cart

(Aucto tag #17)

- Cast Cart Manufacturer A1 Machinery Co.
- Cast Roll O.D. 15"
- Cast Roll Face Width 22"
- Cast Roll Construction Double Shell, Spiral Fluted Heat Transfer Roll

Link to lot #10017

<https://www.aucto.com/bid/2002-a1-machinery-co-cast-cart/3708746>







K-Line

2002 Vacuum Cart

(Aucto tag #18)

- Vacuum cart manufacturer A1 Machinery Co.
- Screen O.D. 15"
- Screen Face Width 22"

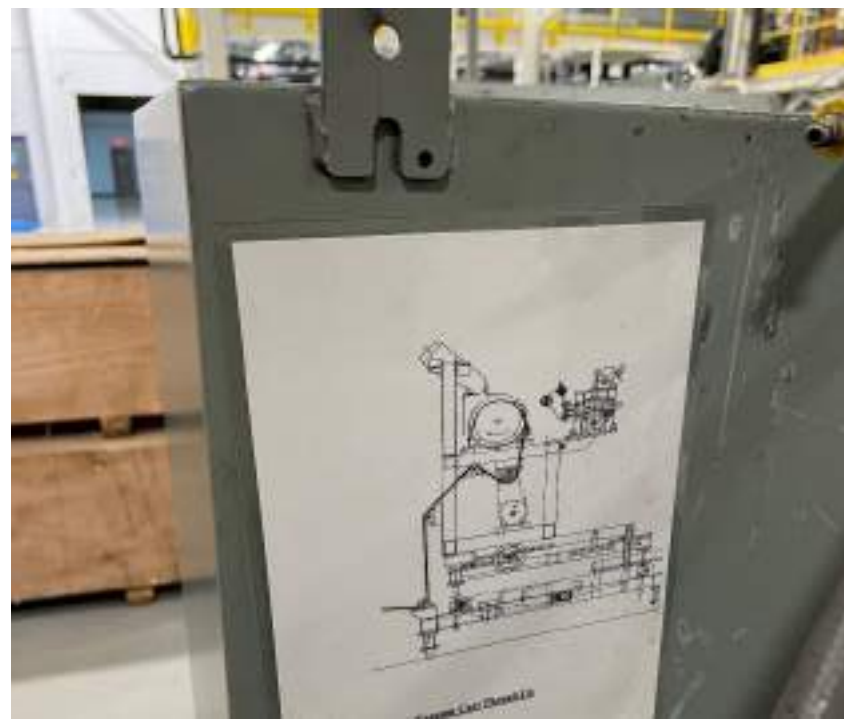
Link to lot #10013

<https://www.aucto.com/bid/2002-a1-machinery-co-vacuum-cart/3708748>









K-Line

2002 Scantech Thickness Gauge

(Aucto tag #19)

- Maximum Film Width 18"
- Total Die Bolt 18
- Thickness/weight range of 2 to 2000 μ m/gsm (PE, PP), with accuracy and reproducibility

Link to lot #10014

<https://www.aucto.com/bid/2002-scantech-film-thickness-gauge/3708743>







K-Line 2002 Oscillator

(Aucto tag #20)

- Oscillator Manufacturer BSI
- Oscillating Range +/- 3 in [+/-75 mm]
- Roller Face Width 48 in [1219.2 mm]
- Oscillator Drive Motor Driven

Link to lot #10018

<https://www.aucto.com/bid/2002-bsi-drive-motor-driven-oscillator/3708786>







K-Line 2002 Extruders

(Aucto tag #21)

- Manufacturer Davis Standard
- 2 - 1" Satellite extruders
- 1 - 1 ½" Core extruder

Link to lot #10015

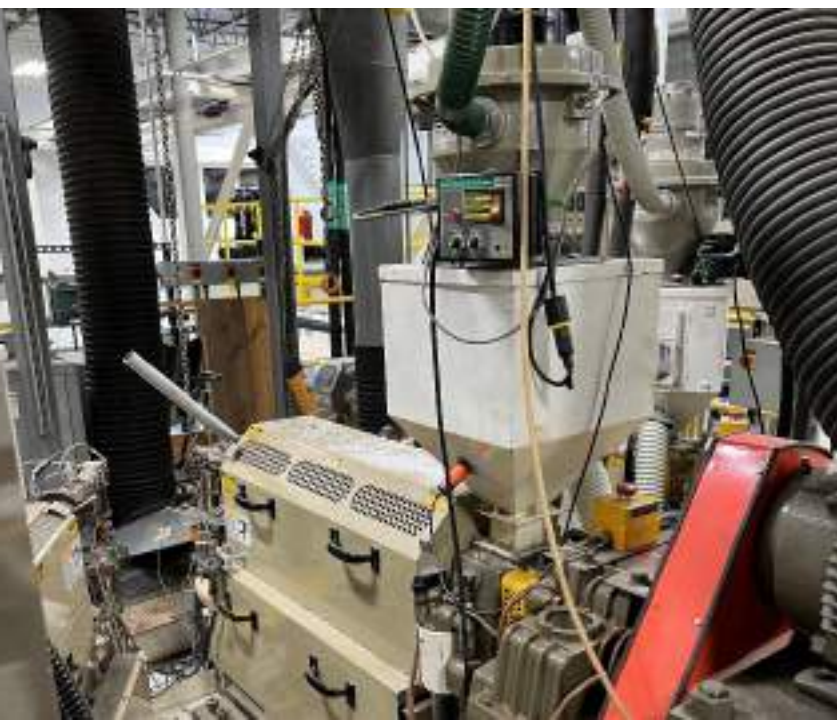
<https://www.aucto.com/bid/bulk-lot-of-2002-davis-standard-extruders-qty-3/3708731>















K-Line 2002 Treater

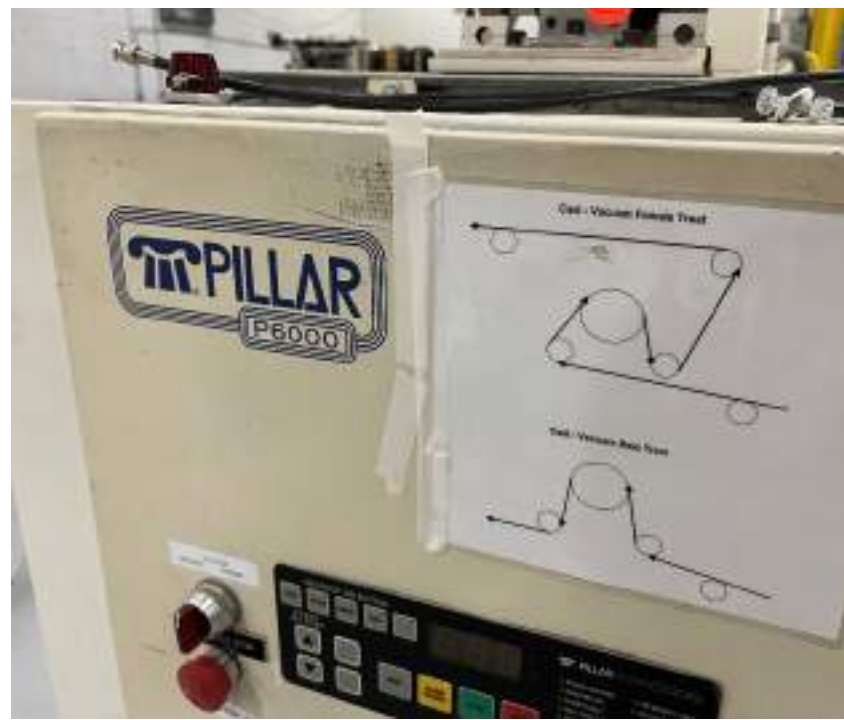
(Aucto tag #22)

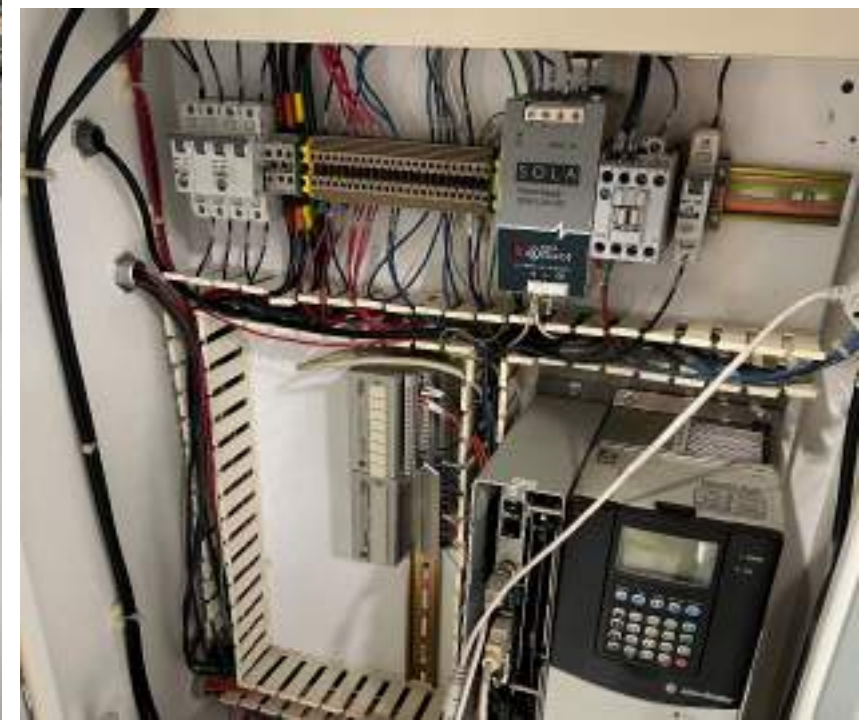
- Manufacturer Pillar technologies
- Input voltage 480 Output 600
- Input 50/60 hertz Output 25 KHZ
- 2.0 KW rating
- Treats one side

Link to lot #10020

<https://www.aucto.com/bid/2002-pillar-technologies-treater/3708745>







K-Line 2002 Winder

(Aucto tag #23)

- Manufacturer Promea
- Maximum Machine Line Speed 150 fpm
- Maximum Web Width 16" with Trim, 18" without Trim
- 3" inflatable shafts
- Slitting Type score and Razor
- Slitting Capabilities Polypropylene, Polyethylene, Tacky Films

Link to lot #10022

<https://www.aucto.com/bid/promea-winder-and-slitter/3708755>





Do Not Remove.
Contact RSC Safety Coordinator
for Replacement.

Do Not Remove.
Contact RSC Safety Coordinator
for Replacement.

MODULE PRE-STARTUP INSPECTION RECORD

Only one module per inspection card. Inspection card must remain attached to the module. Complete inspection for the module when it is moved to the line and before its operation.

New RSC inspection card does not replace the monthly 2-Step Safety Check.

K-Line Modules										L-Line Modules																
Cable Cam	Cable Trailer	125 Flow Scan	Oscillator	Scanner	Spreader	TD IMC	Trim Blower	Trim Winder	Vacuum Cart	Washer	Cable Cart	Cable Trailer	Cable Unwinder	125 Flow Scan	(Sec'd)	MO and	TD IMC	Oscillator	Over	Spreader	Trim Blower	Trim Winder	Unwinder	Working Unit	Vacuum Cart	Washer

1. Guards are secured in place and opened for use.

2. Air lines show no significant damage. Check for leaks, leaks, etc. Yellow Open.

3. Electrical plugs and cables in good condition. Check for damaged, bare wires, or other unsafe wires.

4. Water line(s) and connections are not damaged. Check for leaks (LFL, Ejector, etc.).

5. Riser Clean.

6. Equipment not damaged.

7. 4-Stop Safety(s) stops roll and open rips.

8. Full cord(s) stop rolls and open rips.

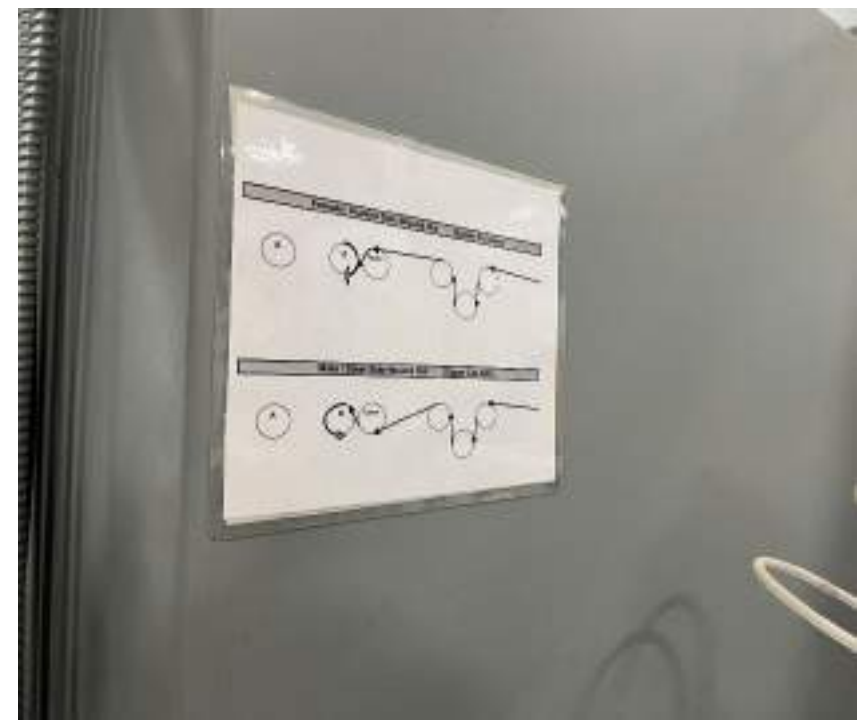
9. Light Cylinders open rips.

10. Alarm sound when in pressure is lost.

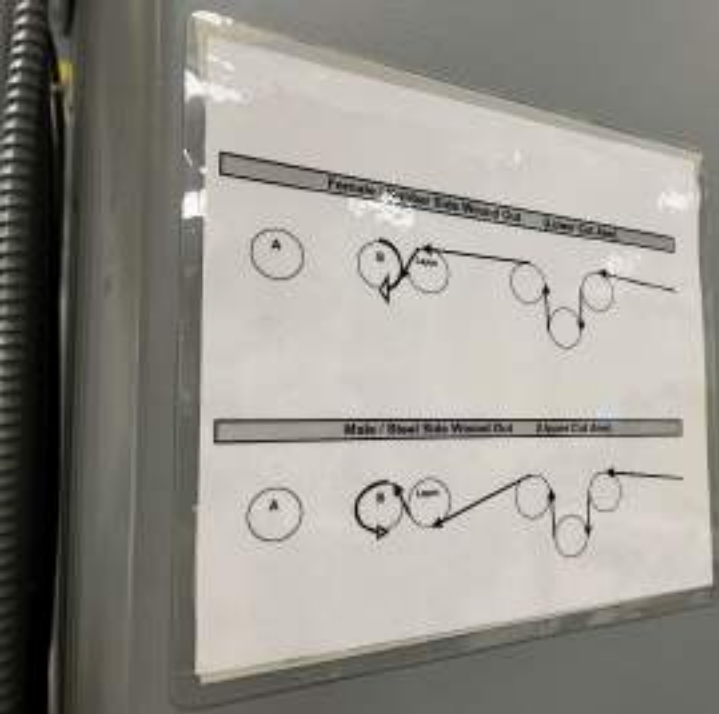
11. Communication - Yarn module returning to normal speed, increase speed to 10 fpm and verify module control.

CHUCKS

NOTE: Any item that fails a check must be repaired before the module is placed in operation.









K-Line

Assortment of Allen Bradley VFD

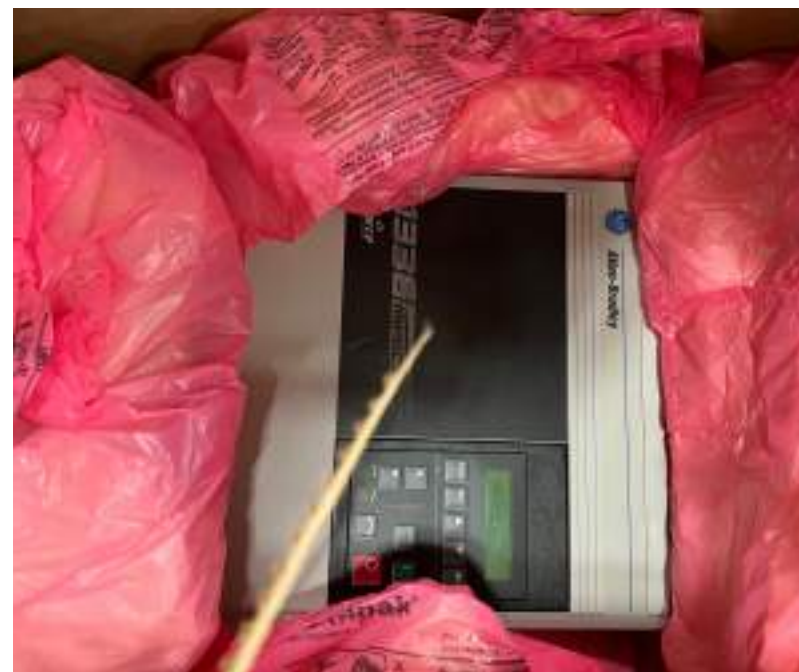
(Aucto tag #35)

- Bulk lot of Allen Bradley VFDs



Link to lot #10042

<https://www.aucto.com/bid/assorted-allen-bradley-vfds/3708740>





K-Line Assortment Spare Parts (Aucto tag #34)

- Bulk lot of Spare Parts – Rollers, Hoses, Nordson EDI Parts, Heater, Large AC Motors

Link to lot #10043

<https://www.aucto.com/bid/assorted-spare-parts-rollers-hoses-nordson-edi-parts-heaters-large-ac-motors/3708730>





