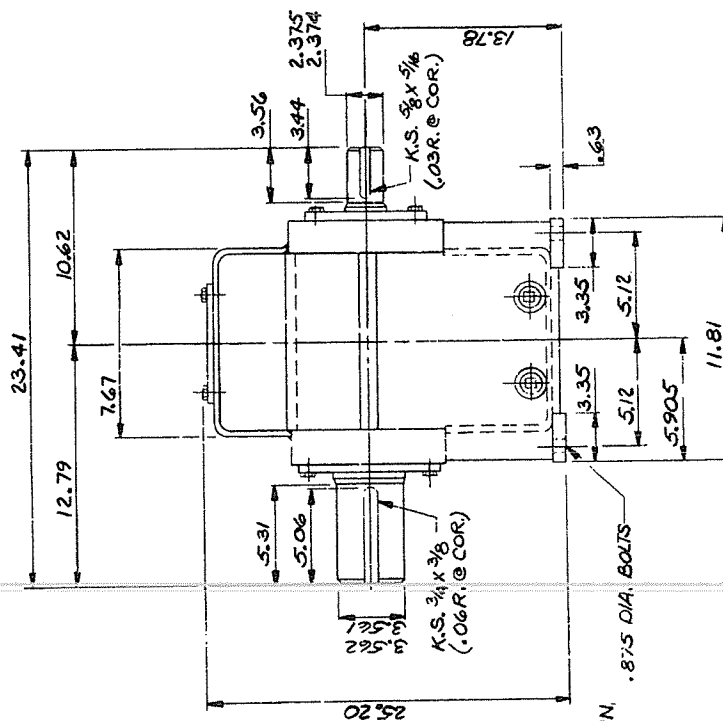
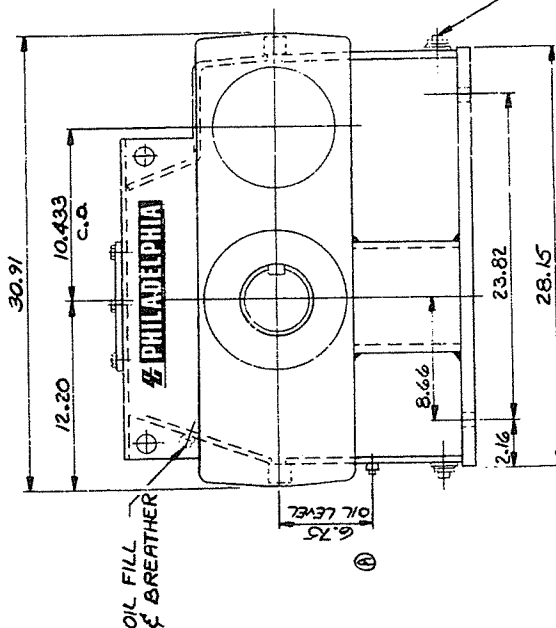
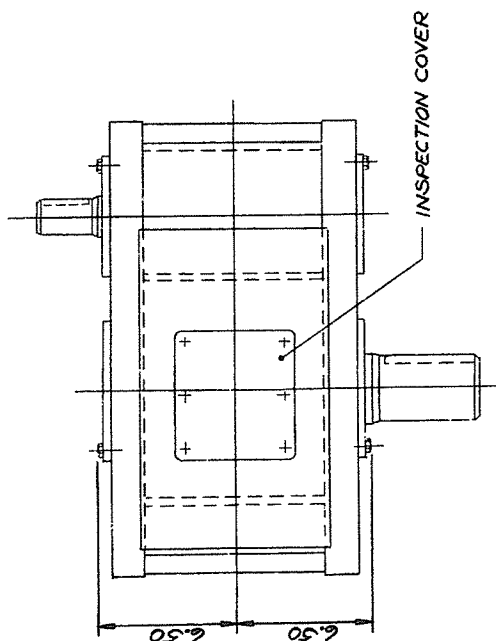


HAND OF ASSEMBLY
FIG. #2 (L.H.) AS SHOWN.



PHILADELPHIA

BEFORE STARTING, FILL TO INDICATED OIL
LEVEL WITH LUBRICANT—SEE SERVICE INSTRUCTIONS

ENGINE OIL	200	INPT RPM	1180
GEAR OIL	1-3	GAIR RPM	4111
HYDRA- TIC FLUID		HYDRA- TIC RPM	2878
TRANS- FER			
VALVE ADJUST	4.04178		

CHRYSLER CREDIT CORPORATION

PHILADELPHIA GEAR CORPORATION
KING OF BRUSSIA, PA.

NOTES:

1. PHILADELPHIA GEAR DRIVE EQUIPPED WITH:
PINTON'S **THRU HARDENED GEAR.**
2. ALL SHIMTS ARE MOUNTED ON ANTI-FRICTION BEARINGS.
3. COUPLINGS:
H.S. SHAF ☐ SUPPLIED BY P.G.C.
☐ MOUNTED BY P.G.C.
4. L.S. SHAF ☐ SUPPLIED BY P.G.C.
☐ MOUNTED BY P.G.C.
5. PAINT: ☐ P.G.C. STANDARD ☐ SPECIAL
LUBRICATION:
SPLASH (EXCEPT BEARINGS SHOWN EQUIPPED WITH GREASE FITTINGS).
☐ GREASE NOT REQUIRED. ☐ GREASE REQUIRED.

☐ GREASE
TYPE OF LUBE:

STRAIGHT MINERAL OIL

STRAIGHT MINERAL OIL
 GRADE # 3 FOR 15 DEGS. - 60 DEGS. F. AMBIENT TEMP.

700 SIN 8 100 DECS. F.

ALPHA # 4 FOR 50 DEGS. - 12

1000 SUV @ 100 DEGS. F.

 EXTREME PRESSURE OIL

ANGMA # 4 EP FOR 15 DEGS - 60 DEGS. F. AMBIENT

TEMP. 1000 SUV @ 100 DEGS. F.
MAGNA @ 5 FP FOR 50 DEGS. - 125 DEGS. F. AMBIENT

TEMP. 105 SUN @ 210 DEGS. F.

GREASE:

HIGH GRADE NON-SEPARATING BEARING GREASE

HLG-1 CONSISTENCY-Z

CERTIFIED

Q

3-7-79

A3-109-02

PHILADELPHIA GEAR CORPORATION

NAME DATA SHEET

MACH. SIZE

NO.

No.

— 11 —

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27

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