

Asset/Equipment Work Order History Brief

Asset ID: AMADA 024		Asset: AMADA PAGA 305072 30 TON ROTARY TURN PUNCH PRESS				
Work Order ID	Description	Scheduled Date	Completed Date	Days Past Due	Total Cost	
184006	AMADA 028 ANNUAL INSPECTIONS	5/28/2014	6/6/2014	9	\$219.68	
184027	REPAIR OF EQUIPMENT		6/5/2014	41795	\$34.90	
	Comments: PERFORMED PM					
184038	REPAIR OF EQUIPMENT		6/2/2014	41792	\$329.52	
	Comments: INSTALL					
	RAN CONDUIT FROM MACHINE INTO CABINET MADE ALL CABLE COMMUNICATIONS INSTALLED FIXTURE IN DISCONNECT ON BOX TURNED POWER ON TO MACHINE LABELED MACHINE					
184039	REPAIR OF EQUIPMENT		6/3/2014	41793	\$329.52	
	Comments: INSTALL					
	BOLTED CARRIAGE UP CUT ANGLE ON TABLE INSTALLED ALL GUARD ON MACHINE TESTED					
184438	REPAIR OF EQUIPMENT		6/25/2014	41815	\$52.50	
	Comments: REPLACE PRESSURE SWITCH MAIN AIR DROP					
	MAKE PLATE TO MOUNT PRESSURE SWITCH RUN 1/4 PIPE TO AIR REGULATOR SET HIGH AIR PRESSURE TO 100 PSI CHECK OPERATION OK					
184467	REPAIR OF EQUIPMENT		6/24/2014	41814	\$132.90	
	Comments: OIL LEVEL LIGHT ON LUBRICATION LIGHT ON INTERLOCK LIGHTS ON					
	AMADA TECH WAS IN AND WAS TOLD TO HELP WITH AMADA PUT A NEW FILTER IN THE HYDRAULIC SYSTEM AND FOUND THE AIR PRESSURE SWITCH WAS BAD. JUMPED IT OUT AND GOT RID OF THE INTERLOCK AND OIL PRESSURE LIGHT LUBE SYSTEM HAD AIR IN THE SYSTEM SO WE HAD TO BLEED THE LINES OUT TO THE DISTRIBUTION BLOCK AND OUT OF THE BLOCK TIGHTENED EVERYTHING BACK UP AND GOT THE LUBE LIGHT OFF WAS READY TO RUN					
185240	REPAIR OF EQUIPMENT		7/15/2014	41835	\$129.62	
	Comments: PINS ARE NOT RELEASING					
	INSPECTED PIN TO MAKE SURE THEY WERE NOT STUCK CYCLED POWER THEN REFERENCE MACHINE					
185251	REPAIR OF EQUIPMENT		7/15/2014	41835	\$181.85	
	Comments: REPAIR BROKEN CLAMPS					
	CLAMP HAD BEEN RUN IN THE PRESS AND RUINED BOTH OF THE CLAMPS BILLY CARTER HAD BOTH OF THE CLAMPS THAT WERE REPAIRED THEN WITH GOT THEM SWAPPED OVER AND PUT BACK ON AND THEY WORKED FINE TALKED WITH JOHN ATKINSON AND HE TOLD ME WHAT BOOK HE WOULD LOOK TO ORDER THE CLAMP ASSEMBLY FOUND THE BOOK AND PAPER WORK AND DOUBLE CHECKED WITH JOHN JEROD WAS GETTING A QUOTE					
185336	REPAIR OF EQUIPMENT		7/17/2014	41837	\$195.80	
	Comments: OIL PRESSURE ALARM NOT ALLOWING MACHINE TO CLEAN OR STROKE					
	INSPECTED HYDRAULIC UNIT DISASSEMBLED CHECKED FOR LEAKS CHECKED WIRING TO PRESSURE SWITCH CHECKED OK CALL AMADA TECH/ HE SAID THAT EITHER AN INTERLOCK SAFETY SWITCH WASN'T MADE OR SOME OTHER LIMIT SWITCH BEGAN CHECKING SWITCHES BEFORE MEETING					

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185339	REPAIR OF EQUIPMENT	7/18/2014	41838	\$496.60
	Comments: OIL PRESSURE INTERLOCK LIGHT TOOK UP WHERE 2ND LEFT OFF PUT RESERVOIR TANK AND PUMP BACK TOGETHER HAD OT GET 2 NEW OSES MADE A AN A NEW GASKET PUT ALL BACK TOGETHER AND FILLED TANK UP WITH OIL GOT EVERYTHING STARTED UP AND IT RAN 2 SHEETS THROUGH IT FINE THEM STARTED SAING IT WASN'T ON TOP DEAD CENTER THE TDC LIGHT WAS ON SAYING IT WAS ON TOP TAKED WITH FRANK AND HE TOLD US TO REMOVED A TERMAL BLCOK ENCLOSURE THE VALVE STRAIGHTH UP TO THE WIRES STARTED ON THAT ND TURNED OVER TO 2ND SHIFT			
185340	REPAIR OF EQUIPMENT	7/17/2014	41837	\$718.64
	Comments: OIL PRESSURE FAULT KEEPNG AMADA FROM RUNNING EMERGENCY STOP ALARM WONT CLEAR NOT FROM STOP BUTTONS OR DOOR INTERLOCKS JUMPED OIL PRESSURE SWITCH PRES REFERENCE BUT NO PRESSURE, HOOKED GAUGE TO RUNNING WOULDN'T BUILD PRESSURE DISASSEMBLED HYD UNIT AND BROUGHT TO SHOP TO CHECK PUMP CLEANED CODNG COILS AND FANS ALSO CLEANED TANK PUMP OIL INTO 55 GAL DRUM SITTING A MACHINE HAD TO CUT HYDRUOLIC HOSES IT WILL NEED NEW HOSES, COULD NOT FIND A PROBLEM WITH HYRD UNIT WE BELIEVE THE HIGH PRESSURE PUMP ISNT WORKING			
185344	REPAIR OF EQUIPMENT	7/19/2014	41839	\$377.40
	Comments: RAM NOT STOPPING ON TOP DEAD CENTER OIL PRESSURE ALARM ADJSUTED CAM SWITCH ON RAM TO STOP ON OTP TROUBLESHOT OIL PRESSURE ALARM PRESSURE BUILDING UP VERY SLOWLY AND DROPPING RAPIDLY WHEN PUNCHING OIL PUMP NOT KEEPING UP PRESSURE			
185368	REPAIR OF EQUIPMENT	7/21/2014	41841	\$265.80
	Comments: WONT HOLD PRESSURE AFTER THE WORK AHT HAD BEEN DONE FRIDAY NIGHT AND SATURDAY WE STARTED LOOKING INTO THE PROBLEM IT WOULD RUN AND PUNCH FINE UNIT IT GOT TO THE PART IN PROGRAM WERE IT HAS TO START PUNCHING FASTER TALKED WITH FRANK AND HE TOLDUS ABOUT A VLAVE ON THE TANK ITSELF HE SIAD IT NEEDTO BE CLOSED IT AND IT STARTED RUNNING AND HOLDING PRESSURE LIKE IT WAS SUPPOSE TO STILL HAD IT FAULTING BUT WE MOVED THE SWITCHES ON THE RAM BACK WERE THEY WERE AND IT RAN SEVERAL PARTS IN A ROW STOPPED RUNNING IT BECAUSE DIDN'T HAVE ANY ORDER TO RUN ON IT ALSO CHANGED THE OIL OUT BECAUSE IT HAD GOTTEN 32 W PUT IN INSTEAD OF 46W THE THICKER OIL DID HELP WITH THE PROBLEM			
185560	REPAIR OF EQUIPMENT	7/30/2014	41850	\$66.45
	Comments: CONFIRMATION BUTTON ISN'T WORKING. CHECKED OPERATION. OPERATOR CONFORMED 1ST SHEET AND REST OF SHEETS CONFORMED AUTOMATICALLY. DIDN'T SEE APROBLEM. WE OHMED SWITCH AND CABLE OKAY. WILL CHECK ON AGAIN LATER.			
186045	REPAIR OF EQUIPMENT	8/4/2014	41855	\$33.23
	Comments: OIL PRESSURE LIGHT RE REFERENCED MACHINE AND RUN IT RUN FINE WILL FOLLOW UP			
186188	REPAIR OF EQUIPMENT	8/12/2014	41863	\$8.75
	Comments: BILLY SAID IT WAS FALSE ALARM THE OPERATOR HAD SPUN TURRET AROUND AND NOT AUTO INDEX OUT OF POSITION HE REPOISTIONED RESTARTED MACHINE			
186280	REPAIR OF EQUIPMENT	8/13/2014	41864	\$34.90
	Comments: PERFORM MONTHLY PM PERFORMED MONTHLY PM			

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188409	REPAIR OF EQUIPMENT	10/21/2014	41933	\$40.50
	Comments: MONTHLY PM			
188532	REPAIR OF EQUIPMENT	10/24/2014	41936	\$31.45
	Comments: WAS STOPPING IN THE MIDDLE OF CYCLE			
	BILLY STOPPED ME AND WAS TELLING ME IT HAD STOPPED A COUPLE TIMES IN THE MIDDLE OF CYCLE. HE SAID IT SEEMED TO BE DOING IT WHEN IT WAS PUNCHING REALLY FAST			
	I WATCHED IT RUN SEVERAL PIECES AND IT NEVER WOULD QUIT I WAS WATCHING IT WET BY THERE A COUPLE MORE TIMES AND IT HADNT QUIT ANYMORE			
	IT WASN'T THROWING ANY ALARM			
189138	REPAIR OF EQUIPMENT	11/10/2014	41953	\$157.93
	Comments: NEW AMADA LEVELING			
	CLEANED BASE OF MACHINE THERE WAS TAR ON IT GOT TWO BOTTLE JACKS AND RAISED THE MACHINE UP LEVELDD USING SHIM IN A CAN ASSITED FRANK BY SUPPLYING HIM WITH THE TOOS AND SUPPLIES HE ASK FOR.			
189147	REPAIR OF EQUIPMENT	11/5/2014	41948	\$379.02
	Comments: MADE MOUNT FOR TRANSFORMER			
	WEKDED STAND FOR TRANSFORMER			
189172	REPAIR OF EQUIPMENT	11/12/2014	41955	\$126.34
	Comments: AMADA SETUP			
	PUT BRUSH TABLE ON PUT CONCRETE ANCHORS INTO GRUND VACCUMMED CONCRETE DUST			
189186	REPAIR OF EQUIPMENT	11/13/2014 10:06:53 AM	41956	\$99.68
	Comments: NEW MACHINE NEEDS SET UP			
	ASSISTED FRANK WITH SETTING UP MACHINE			
189245	REPAIR OF EQUIPMENT	11/13/2014	41956	\$188.70
	Comments: REASSEMBLING MACHINE AFTER MOVE			
	MOUNTED BRUSH TABLE VARIOUS GUARDS AND COMPONENTS			
	HAD TO HUNT DOWN FORT SWITCH			
	CABINET STILL NEEDS TO BE WIRED			
189450	REPAIR OF EQUIPMENT	11/24/2014	41967	\$168.17
	Comments: TAKE DOWN POWER AND AIR DROP			
	REMOVE GUARDS			
	TAKE DWON 120 POWER DROPS			
	REMOVED GUARD AND ASAFETY POLES			
	BRAKE DOWN/HAMMER DOWN ANCHOR BOLTS AND GROUND RODS			
	TAKE DOWN 480 POWER DROPS AND BUS PLUG DISCONNECT			
	TAKDE DOWN ARI DROPS CAP OFF 1/2' PIPE			
	CLEAN UP			
189884	REPAIR OF EQUIPMENT	12/4/2014	41977	\$66.45
	Comments: TABLE WAS LOOSE ON THE BACK			
	3 OF THE BOLTS IN THE TALBE HAD CAME OUT AND LETTING THE TABLE MOVE			
	GOT THE 3 CORRECT METAL BOLTS AND PUT BACK IN AND IT TIGHTENED THE TABLE			
189914	REPAIR OF EQUIPMENT	12/3/2014	41976	\$69.80
	Comments: MONTHLY PM			
	PERFORMED MONTHLY PM			

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190211	REPAIR OF EQUIPMENT	12/23/2014	41996	\$66.45	
	Comments: OIL PRESSURE LIGHT				
	FOUND THAT MACHINE IS SHUTTING PRESSURE OFF BECAUSE THE TIMING OF THE NIBBLING IS TOO FAST THE PART THEY ARE TRYING TO RUN IS TOO FAST FOR THAT MACHINE THE PART IS USUALLY RUN ON ANOTHER AMADA 36 OPERATOR CHANGED TO A DIFFERENT PROGRAM AND IT RAN FINE				
190219	REPAIR OF EQUIPMENT	12/23/2014	41996	\$132.90	
	Comments: STOPPING DURING NIBBLING				
	GOT WITH QUINTON TO LOOK AT PROGRAM THE PUNCH AREA WSA TOO CLOSE. QUINTON WAS GONNA CHANGE THE PROGRAM				
190835	REPAIR OF EQUIPMENT	1/9/2015	42013	\$70.00	
	Comments: PUNCH STRICKER WONT WORK				
	ASSIST DAY SHIFT TO REPLACE SHEAR PLATE PUNCH STRKER ASSEMBLY				
190848	REPAIR OF EQUIPMENT	1/9/2015	42013	\$232.58	
	Comments: STRICKER WOULDN'T FIRE ENOUGH DOWN TO PUNCH TOOLS				
	MADE SURE EVERYTHING WAS SET RIGHT. COULDN'T FIGURE OUT WHY IT WAS OUT FAR ENOUGH				
	CALLED FRANK AND HE SAID THE SHEAR PLATE IN THE STRIKER HAD BEEN SHEARED TOOK APART STRIKER AND FRANK SAID WE COULD MAKE OUR OWN TOOL TO TOOLROOM AND TERRY HELPED MAKE ANOTHER ONE PUT BACK TOGETHER AND MADE SURE IT HAD CLEARANCE ON TOP OF ALL THE TOOLS GOT BILLY CARTER OVER TO MAKE IT RUN A SMALL PROGRAM AND IT PUNCHED CORRECT BIG JOHN HAD LEFT SHIMS IN A 2" TOOL AND THE GREASEON IT BUSED THE SHEAR PLATE				
193026	AMADA 028 ANNUAL INSPECTIONS	2/2/2015	2/1/2015	0	\$161.04
193091	REPAIR OF EQUIPMENT	3/20/2015	42083	\$166.13	
	Comments: SHUTTING OFF IN THE MIDDLE OF				
	WORK CLAMP LIGHT KEP FLASHING AND SHUTTING MACHINE OFF ADJUSTED AIR PRESSURE BUT IT STILL WOULD DO IT ADJUSTED PRESSURE SWITHC AND IT FIXED THE PROBLEM THEN HAD AN LOWER INDEX FAULT ADJUSTED CONTACT PROX SWITCH AND FIXED THAT PROBLEM				
193130	REPAIR OF EQUIPMENT	3/25/2015	42088	\$69.80	
	Comments: MONTHLY PM				
	PERFORMED PM ON PRESS				
193143	REPAIR OF EQUIPMENT	3/25/2015	42088	\$99.68	
	Comments: WORKCLAMP LIGHT ON				
	ADJSUTED PRESSURE SWITCH SEVERAL TIMES				
193333	REPAIR OF EQUIPMENT	3/30/2015	42093	\$148.63	
	Comments: STOPPING DURING CLAMP REPOSITIONING				
	CHECKED PRESURE SWITCH FOR WORK HOLDER IN DIAGNOSTICS IT WS WORKING PROPERLY FOUND THAT THE PRESSURE SWITCH FOR CLAMPS WASN'T WORKING PROPERLY JEROD ORDERED A PRESSURE SWITCH				
193995	REPAIR OF EQUIPMENT	4/12/2015	42106	\$52.50	
	Comments: PRESSURE SWITCH IS BAD				
	REPLACED SWITCH				

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194383	REPAIR OF EQUIPMENT	4/28/2015	42122	\$99.68	
	Comments: STRIKER ALARM				
	STRIKER WOULDN'T MOVE TO INNER MIDDLE BILLY CARTER SAID HE HEARD IT WHEN IT HIT HARD TOOK STRIKER OT AND SHEAR PLATE HAD BEEN SHEARED GOT IT APART AND REPLACED WITH A NEW ONE PUT BACK TOGHETER AND ALARM WENT AWAY PUT IT MANNED AND MOVED TO ALL 3 POSITIONS GOT WITH PAUL TORDER SOME MORE SHEAR PLATES				
194395	REPAIR OF EQUIPMENT	4/28/2015	42122	\$35.98	
	Comments: MONTHLY PM				
194408	REPAIR OF EQUIPMENT	4/29/2015	42123	\$99.68	
	Comments: AIRLINE LOOSE ON CLAMP TABLE MOVING DURING CYCLE CUT LIEN OFF AND REDID IT AJDUSTED THE GUIDE ROLELR WUNDER THE TABLE BOLTS WERE GONE OUT OF THE BACK OF THE TABLE GOT SOME NEW BOLTS AND PUT BACK INTO THOSE				
194909	REPAIR OF EQUIPMENT	5/4/2015	42128	\$66.45	
	Comments: HYDRAULIC HIGH TEMP ALARM				
	INSPECTED HYDRUALIC SYSTEM DIRTY FILTER ON COOLING COILS REMOVED AND CLEANED CLEANED COOLING FANS AND COILS WITH AIR WAND DJSUTED OLD TEM GUAGE WAS AT 50 MOVE TO 60				
195060	REPAIR OF EQUIPMENT	5/12/2015	42136	\$31.45	
	Comments: PNCH TOOL STUCK IN SHEET				
	GOT TOOL OUT FO SHEET AND SHEET OUT OF AMADA				
195068	REPAIR OF EQUIPMENT	5/15/2015	42139	\$66.45	
	Comments: TABLE NOT RUNNING FROM PROGRAM				
	FOUND LOOSEN BROKEN WIRE FOR PAST BUMPER ON TABLE REPAIRED TO DEVICE ALL CIRCUITS RAN NORMAL FILLED LUBRICATION SYSTEM FOR THIS AMADA				
195109	REPAIR OF EQUIPMENT	5/18/2015	42142	\$531.60	
	Comments: RECONNECT ELECTRICAL POWER SUPLY AND AIR SUPPLY TO AMADAS AND E BRAKE				
	PLACE CONTROL CABINETS INOT CORRECT PLACEMENT REWORK CONDUIT AND AIR SUPPLY REWIRED AND POWERED MACHINES FOR PRODUCITON NEED TO ADD GROUNDING RODS NEED TO CHECK HYDROLIC UNIT MOTOR ROTATION				
195118	AMADA 028 ANNUAL INSPECTIONS	2/2/2015	6/12/2015	130	\$161.04
195198	REPAIR OF EQUIPMENT	5/22/2015	42146	\$35.98	
	Comments: DOOR INTERLOCK WONT STAY ENGAGED				
	STRAIGHTEN DOOR INTERLOCK SWITCH STAYS MADE NOW				
195337	REPAIR OF EQUIPMENT	5/29/2015	42153	\$35.98	
	Comments: INSPECT TOOL LIFT TIGHTENED JAM NUT AND THREADED LIFT SCREW TIGHTENED BOLTS ON STOP				
195824	REPAIR OF EQUIPMENT	6/2/2015	42157	\$199.35	
	Comments: PUTTING GUARDS UP				
	MOVED TOOL BOXES OUT OF AREA TO BE GUARDED MOVED CHILLER TOOK GUARDS OUT OT MACHINE AND BEGAN ASSEMBLY				
195833	REPAIR OF EQUIPMENT	6/5/2015	42160	\$35.98	
	Comments: MONTHLY PM				

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195835	REPAIR OF EQUIPMENT	6/3/2015	42158	\$161.34	
	Comments: PUTTING GUARDS AROUND AMADA				
	FINISHED HELPING TAYLOR GET THE GUARDS UP AROUND AMADA AND GET THEM ANCHORED				
196000	REPAIR OF EQUIPMENT	6/15/2015 8:03:09 AM	42170	\$66.45	
	Comments: BILLY NEED A FAN MOVED FROM ON POLE TO ANOTHER				
	TOOK FAN DOWN THAT WAS BLOWING IN THE AISLE MOUNTED IT TO A POLE NEXT TO MACHINE ADJUSTED IT TO BLOW TOOL CHANGE DOOR				
196002	REPAIR OF EQUIPMENT	6/11/2015	42166	\$66.45	
	Comments: CHIPPING TOOLS IN STATION 145				
	ALIGNED TOOL HOLDER				
196394	REPAIR OF EQUIPMENT	6/30/2015	42185	\$94.62	
	Comments: GIVING A 1066 ALARM				
	CHECKED DIAGNOSTICS AND FOUND THAT LOWER CLAMP WASN'T MAKING ON TH AUTO INDEX WE ADJUSTED SENSOR				
196949	REPAIR OF EQUIPMENT	7/8/2015	42193	\$53.96	
	Comments: MONTHLY PM				
	PERFORMED PM				
197034	REPAIR OF EQUIPMENT	7/10/2015	42195	\$66.45	
	Comments: NIETHER WOULD RUN				
	24 WAS ON OVERTRAVEL PUSHED OVERTRAVEL RELEASE AND FOUND IT RE REFERENCE IT				
	28 WOULDN'T DO ANYTHING HAD A LOW AIR LIGHT SOME ONE HAD SHUT THE AIR OFF				
197112	REPAIR OF EQUIPMENT	7/17/2015	42202	\$66.45	
	Comments: TABEL CAME LOOSE				
	PUT BOLTS BACK IN				
197137	REPAIR OF EQUIPMENT	7/20/2015	42205	\$17.50	
	Comments: ASSIST DAY SHIFT C AXIS ALARM				
	ASSIST DAY SHIFT TO RESET ALARM AND REFERENCE MACHINE				
	BROKEN PIN LOWER TOOL HOLDER				
	REPLACED BROKEN PIN				
197730	AMADA 024	8/7/2015	8/18/2015	11	\$53.96
198935	AMADA 024	9/17/2015	9/24/2015	7	\$53.96
199071	REPAIR OF EQUIPMENT	9/8/2015	42255	\$80.40	
	Comments: REPLACE BROKEN STRIKER SHEAR PLATE				
	CLEAN AREA REMOVED AIR CYLINDER BLOCK STRICKER PIN HOUSING				
	DISASSEMBLED REMOVED BROKEN PALTE FORM STRIKER BORE AND				
	REPLACED WITH NEW PLATE				
199502	REPAIR OF EQUIPMENT	9/29/2015	42276	\$66.45	
	Comments: HYDRAULIC PRESSURE ALARM				
	STOP OPERATING SYSTEM TURNED ALL SYSTEMS OFF ALLOWED TOOLING				
	HYDRUACLI PRESSURE TO STABLIZER/ OPENED CLUTCH COVERING				
	INSPECTED FOR LEAKS /TIGHTEN PUSLOCK FITTING AND SECURE LINE INTO				
	FITTING/RESET SYSTEM FOR OPERATION AS OF 10PM PRESSURE ALARM				
	WAS PRESENT RESET SYSTEM AS FOLLOWS				
199970	AMADA 024	10/26/2015	10/24/2015	0	\$53.96

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200020	REPAIR OF EQUIPMENT	10/3/2015	42280	\$77.71
	Comments: NEEDTO INSTALL NEW CLAMP			
	INSTALLE CLAMP AND CHECKED OPERATION			
200250	REPAIR OF EQUIPMENT	10/15/2015	42292	\$33.23
	Comments: REPLACE BROKEN CLAMP BOTTOM FRAME AND TORQUE			
	REPLACED BROKEN CLAMP FOR CONTINUOUS PARTS GRIPPER			
200378	REPAIR OF EQUIPMENT	10/22/2015	42299	\$99.68
	Comments: INDEX STATION IS STICKING NEEDS TO BE PULLED OUT FOR KEY REPLACEMENT			
	TALKED WITH HARLOW TO SEE WHAT HE WAS NEEDING HE WAS WANTING TO REPLACE THE KEY IN THE AUTO INDEX STATION 256			
	AFTER WE LOOKED AT IT THE KEY DIDN'T LOOK TO BE SCARRED UP TO BAD.			
	CLEANED THE TOOL ITSELF UP FILED THE SLOTS THAT KEY REST IN.			
	SAID IT HAD NOT MESSED UP ANYMORE			
201009	AMADA 024	11/23/2015 12/3/2015 7:55:04 AM	10	\$23.59
201371	REPAIR OF EQUIPMENT	11/19/2015	42327	\$64.68
	Comments: PUNCH WENT THROHGT ON CLAMP			
	SEARCHED AND FOUND BOTTOM PLATE IN HARLOWS A NEW BILLY CARTER			
	FINALLYFOUND A CLAMP LEVER			
	TOOK CLAMP APART AND REPLACED PARTS HAD TO DO SOME			
	MOIDIFICATIONS TO MAKE THECLAMPLEVER WORKPROPERLY			
	PUT BACK TOGETHER AND WORKED OK WOULD SHUT OFF METAL FINE			
201721	REPAIR OF EQUIPMENT	12/3/2015	42341	\$15.73
	Comments: KNOCKOUT TOOL NOT WORKING			
	TOOL WAS BROKEN REMOVED TOOL COULD NOT SEE A MATCH LEFT FOR			
	TOOL ROOM TO REPLACE REPAIR			
201872	REPAIR OF EQUIPMENT	12/7/2015	42345	\$17.50
	Comments: T AXIS SERVO DETECT ALARM			
	CYCLE STOP SCTIVE			
	MISSING HEAD ON ESTOP BUTTON RESET IT			
	MISSING SELECTOR SWITCH HEAD			
	SHUT DOWN AND THEN POWER UP			
	CLEAR ALARM, ZERO REFERENCE OK			
	IT RUN OK REST OF 2ND SHIFT			
201881	REPAIR OF EQUIPMENT	12/8/2015	42346	\$33.23
	Comments: INTERLOCK ALARM			
	TOP DEED CENTER WAS OFF MANUAL PUNCHED BACK TO IDC			
	LET OPERATOR CHECK TODAY AND THEN RAN IT AGAIN NO ISSUE			
201976	REPAIR OF EQUIPMENT	12/9/2015	42347	\$66.45
	Comments: STRIEKR LODGED ON TOP OF TOOLING			
	ATTEMPTED TO PRY STRICKER TO UPPER POSITON UNDERNEATH TOOLING			
	PUT SYSTEM INTO MANUAL TO ACTIVATE STRIKER STRIKER DID NOT			
	RESPOND			
201987	REPAIR OF EQUIPMENT	12/9/2015	42347	\$71.95
	Comments: METAL IS HUNG UP IN TOOL			
	FOUGHT MACHINE AND METAL COULDN'T GET IT OUT SUSPECT TOOL CAME			
	APART INSIDE			
	AMADA 008 WENT DOWN SO WE MOVED OVER ON IT INSTEAD			

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202310	REPAIR OF EQUIPMENT	12/18/2015	42356	\$35.00
	Comments: T AXIS ALARM SERVO ALARM			
	ASSIST OPERATOR TURN T AXIS TURRET FOUND UPPER TOOL TOO HIGH IT HIT THE TURRET DRIVE CHAIN TOOL HOLDER NEED TO BE FIX OPERATOR MOVE TOOL TO A DIFFERENT STATION ITRUNOK			
202528	AMADA 024	1/4/2016 12/30/2015 10:50:38 AM	0	\$23.59
203062	AMADA 024	1/29/2016 1/30/2016	1	\$30.38
203183	REPAIR OF EQUIPMENT	1/6/2016	42375	\$17.50
	Comments: SHUT PIN DOWN			
	TURRENT NOT IN POSITION TO HAVE SHOT PINS GO IN PUTIN MANUAL AND CLEAR ALARMS REF ZERO THEN HIT TURENT REFERENCE THE TURRENT THE REFERENCE THE X& Y AXIS			
203681	REPAIR OF EQUIPMENT	1/29/2016	42398	\$50.73
	Comments: TOOL GETTING DULL QUICK			
	CHECKED ALGINMENT OF INDEX STATION IT WAS VERY GOOD THE TOOL MUST BE BENT I TOLD THEM TO USE ANOTHER TOOL			
203820	REPAIR OF EQUIPMENT	2/3/2016	42403	\$15.73
	Comments: CLAMPS ARE NOT HOLDING STAPLE WHEN RUNNING AT 100%			
	CHECKED CLAMPS THEY WERE OK THE SET SCREWS IN THE CLAMP WAS DOWN FAR ENOUGH TO GRIP THE METAL			
203874	REPAIR OF EQUIPMENT	2/8/2016	42408	\$64.68
	Comments: PRESS SHUTTING OFF WITH NO ALARMS			
	THOUGHT IT MIGHT BE THE TOOL CHANGE DOOR BEING HIT BY THE TABLE BUT THE DOOR BACK IN WITH A HAMMER AND THE TABLE WAS CLEARING IT IT SHUT OFF AGAIN AND SHE CALLED ME BUT THE TALE WASN'T CLOE TO THE DOOR WATCHED IT RUN IT WAS STOPPING THE EXACT SAME PLACE EVERYTIME GOT BILLY CARTER TO LOOK AND THE REALLY DIDN'T KNOW SHE SWAPPED PROGRAMS AND THE NEXTORDER DIDN'T DO IT GONNA LOOK FARTHER INTO IT			
203876	REPAIR OF EQUIPMENT	2/8/2016	42408	\$35.00
	Comments: METAL HUNG UP			
	GOT TOOL UNSTUCK REMOVED METAL THAT WAS JAMMED			
203878	REPAIR OF EQUIPMENT	2/8/2016	42408	\$47.18
	Comments: EMERGENCY STOP BUTTON BROKE			
	XGAUGE BUTTON BROKE REPLACED E STOP BUTTON REPLACED 2 POSITION SELECTOR FOR X GAUGE HAD TO KNOCK HOLE OUT BIGGER FOR NEW SWITCH			

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204088	REPAIR OF EQUIPMENT		2/13/2016	42413	\$99.68
	Comments:	STOPPING WITH NO ALARMS			
		STARTED BACK STOPPING WITHOUT ANY ALARMS IT WOULD STOP IN THE SAME PLACE EVERY CYCLE			
		BILLY CARTER LOOKED AT IT AND DIDN'T SEE ANYTHING WRONG. RAN IT AGAIN AND BILLY SEEN THE TEST CHARGE DOOR LIGHT CHECKER AUTO INDEX STATIONS WAS HITTING THE BOTOM TOOL CHANGE DOOR AND CAUSING IT TO BREAK THE SWITCH JUST ENOUGH TO SHUT OFF AUTO CYCLE			
		DOOR WAS BENT DOWN SO I HAD GETTING IT AS STRAIGHT AS POSSIBLE RAN OK THE REST OF THE DAY SATURDAY			
204282	AMADA 024	2/29/2016	2/23/2016	0	\$30.38
204302	REPAIR OF EQUIPMENT		2/16/2016	42416	\$66.45
	Comments:	PRODUCT CLAMPS NOT WORKING			
		INSPECTED EQUIPMENT RELINED AIR PRESSURE TO ENSURE AIR SUPPLY WAS CLEAR/ RESET MACHINE/ USE AMADA SCHEMATIC TO HELP LOCATE PROBLEM. TEST COIL OK REPLACED VALVE OK RETURNED TO OPERATION			
204933	AMADA 024	3/24/2016	3/30/2016	6	\$23.59
206024	AMADA 024	4/29/2016	5/1/616	0	\$23.59
206074	REPAIR OF EQUIPMENT		3/31/2016	42460	\$15.73
	Comments:	X GAUGE SELECTOR BEEN BROKE OFF			
		REPLACED SELECTOR SWITCH			
206359	REPAIR OF EQUIPMENT		4/14/2016	42474	\$52.50
	Comments:	TOOL CHANGE DOOR FELL OFF			
		WELDED PART OF HING BACK ON MOUNTED DOOR HAD TO ADJSUT DOOR SO THE TURRET WOULDN'T HIT IT			
206375	REPAIR OF EQUIPMENT		4/18/2016	42478	\$15.73
	Comments:	TURRENT WOULDN'T TURN KFOR TOOL SET UP			
		AUTO LAODER WAS 90OUT REFERENCED THE AUTO INDEX THEN IT WOULD TURN OK			
207176	REPAIR OF EQUIPMENT		5/3/2016	42493	\$66.45
	Comments:	BROKEN COMPERSION SPRINGS AT UPPER TOOL HOLDER			
		REMOVE BOLT/SBROKEN SPRINGS LOCATED NEW SPIRNGS AND REPLACE IT AMADA 24 RUN OK REST OF 2ND SHIFT			
207282	AMADA 024	5/31/616	5/11/2016 8:17:29 AM	511320	\$0.00
207638	REPAIR OF EQUIPMENT		5/23/2016	42513	\$31.45
	Comments:	WINDOW AN TRNED COVER BAD FELL OUT			
		GOT THE GASKET PUT BACK IN THE PLEXIGALSS WINDOW GOT WINDOW AND GASKET PUT BACK INTO HOLE			
207994	AMADA 028 ANNUAL INSPECTIONS	6/13/2016	6/10/2016	0	\$161.04
208034	AMADA 024	6/10/2016	6/14/2016	4	\$30.38

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208247	REPAIR OF EQUIPMENT	6/3/2016	42524	\$66.45
	Comments: BUSTED AND JAMMED TOOL			
	HAD WRONG CLEARANCE DIE IN BOTTOM BUSTED UP TOOL AND HAD SHEET STACK GOT OUT LOOSE END ANC CLEANED UP			
208668	REPAIR OF EQUIPMENT	6/23/2016	42544	\$33.23
	Comments: STRIEKR PLATE BUSTED INSPECTED STRIKER AND FOUND THAT THE PLATE IS BUSTED GOT NEW PLATE AND PASSED ON TO SECOND SHIFT			
209172	AMADA 024	7/14/2016 7/13/2016 8:18:07 AM	0	\$0.00
209431	REPAIR OF EQUIPMENT	7/13/2016	42564	\$66.45
	Comments: BOTTOM PLATE ON CLMAP GOT BROKEN OFF			
	TOOK BOLTS OUT AND GOT OLD PLATE OFF FOUND A NEW PLATE IN JERRODS OFFICE PUT NEW PLATE ON AND RAN OK			
210150	AMADA 024	8/12/2016 8/11/2016	0	\$60.75
211299	AMADA 024	9/12/2016 9/14/2016 7:57:40 AM	2	\$0.00
211404	REPAIR OF EQUIPMENT	9/1/2016	42614	\$132.90
	Comments: HAD A BAD CRASH			
	BIG TOOL HAD WHAT LOOKES LIKE BOLT CAME OUT OF IT HAD TO PRY BOTTOM OF TOOL BACK INTO THE HOLDER TOOK THE LAST AND ONLY BOLT LEFT OUT AND GOT TO BOTTOM OF IT OUT PULLED THE TOOL OUT BOTH CLAMPS HAD TO BE REUBULT			
212424	AMADA 024	10/14/2016 10/19/2016 7:36:06 AM	5	\$0.00
213333	AMADA 024	11/18/2016 11/22/2016	4	\$60.75
213602	REPAIR OF EQUIPMENT	11/12/2016	42686	\$52.50
	Comments: OIL PRESSURE ALARM			
	RESET AND WATCH OPERATION IT IS ALARMING OUT WHILE NIBBLING WEVE HAD THIS ISSUE FOR AWHILE NOW THEY USUALLY JUST MOVE PARTS THAT HAVE TO BE NIBBLED ANOTHER MACHINE WE NED AN ACCUMULATER TO FIX IT			
213777	REPAIR OF EQUIPMENT	11/22/2016	42696	\$52.50
	Comments: PRESS WONT PUNCH			
	REMOVE STRIKER ASSEMBLY NEED NEW SHEAR PLATE HARD TO FIND REPLACEMENT PART REPLACE SHEAR PLATE ASSEMBLE STRIKER DID NOT HAVE OPERATOR TO CHECK OPERATION			
214250	AMADA 024	12/22/2016 12/30/2016 9:58:44 AM	8	\$0.00
214388	REPAIR OF EQUIPMENT	12/6/2016	42710	\$52.50
	Comments: METAL HANGING UP			
	FLATTENED BENT PLACE IN TABLE OUT			
214515	REPAIR OF EQUIPMENT	12/12/2016	42716	\$52.50
	Comments: REMOVE INDEX STATION SO TOOL ROOM CAN REPAIR			
	CLEANED HOLDER WITHOUT REMOVING TOOLS ARE DROPPING FINE NOW			

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215153	AMADA 024	1/30/2017	3/23/2017	52	\$60.75
216249	REPAIR OF EQUIPMENT		2/14/2017	42780	\$35.00
	Comments: BAD ACCUMULATOR				
	REMOVED ACCUMULATOR AND SENT OUT FOR REPAIR				
216266	REPAIR OF EQUIPMENT		2/17/2017	42783	\$70.00
	Comments: NEED ACCUMULATOR REPLACED				
	REPLACED				
216339	REPAIR OF EQUIPMENT		2/21/2017	42787	\$35.00
	Comments: WATCHING OPERATION OF THE FIRST NIBBLE CYCLE AFTER THE NEW ACCUMULATOR INSTALL				
	THE MACHINE STOPPED TWICE DURING THE FIRST NIBBLE CYCLE IT RAN FINE THE REST OF THE DAY				
	IT RAN ON FULL SPEED WITH NO ISSUE				
	I DON'T UNDERSTAND WHY IT STOPPED AT FIRST UNLESS MAYBE THE BALL IN THE CHECK VALVE HAD TO GET SEATED SINCE IT HAD RUN WITHOUT CHARGE ON ACCUMULATOR FOR A WHILE				
216893	REPAIR OF EQUIPMENT		3/6/2017	42800	\$33.23
	Comments: LATCH ON TURRET DOOR CAME OFF				
	PUT NEW BOLTS IN LATCH				
217104	REPAIR OF EQUIPMENT		3/15/2017	42809	\$87.50
	Comments: WONT REFERNC3E				
	X AXIS WONT MOVE TO POSITION IT WAS MAKING A BAD NOISE				
	I CHECKED BALLSCREW AND BEARING EVERYTIME LOOKED OOG BUT I FOUND A BAD LIMIT SWITCH WHILE INSPECTING				
	I REMOVED COVER FROM X AXIS MOTOR				
	ONE OF THE CABLES WAS VERY LOOSE ON MOTOR I TIGHTENED UP THE CABLE CONNECTOR IT RAN SMOOTH WITHOUT ANY NOISE AFTER THAT				
217125	REPAIR OF EQUIPMENT		3/21/2017	42815	\$17.50
	Comments: CRT IS GOING OUT				
	TURNED IT ON TO CHECK IT AND IT TOOK SEVERAL ATTEMPTS BEFORE IT CAME ON I GOT NUMBER OFF OF IT AND GIVE TO PAUL SO HE COULD ORDER ONE				
217254	REPAIR OF EQUIPMENT		3/28/2017	42822	\$17.50
	Comments: MONITOR WONT COME ON				
	CYCLED POWER UNTIL IT FINALLY CAME ON				
	NEW MONITOR CAME IN NEED TO CHANGE OUT				
217566	AMADA 024	4/24/2017	4/21/2017 8:00:11 AM	0	\$0.00
217614	REPAIR OF EQUIPMENT		3/31/2017	42825	\$185.40
	Comments: CHANGING CRT OUT TO LCD				
	COULDN'T GET POWER ON MONITOR I OPENED IT UP AND IT HAD A PLUG INSIDE THAT HAD TO BE PLUGGED UP I GOT POWER ON AND WENT THROUGH SET UP I COULD NOT EXIT OUT OF SET UP SCREEN I CALLED API AND HAD THEM EMAIL ME INSTRUCTIONS NEED TO FOLLOW UP				
	I LEFT CRT IN UNTIL I GET OTHER ONE GOING				
217639	REPAIR OF EQUIPMENT		3/29/2017	42823	\$70.00
	Comments: MONITOR NEEDS REPLACING				
	REMOVED CRT AND MOUNTED NEW MONITOR PLUGGED IN INTERFACE AND HAD NOTHING ON SCREEN THE POWER SUPPLY WAS LIT UP AND LED ON				
	MONITOR WAS LIT UP BUT THERE WAS NOTHING ON SCREEN I PUT CRT BACK IN I NEED TO CHECK MONITOR ON BENCH BEFORE MOUNTING AGAIN				
	IM GOING TO TRY ANOTHER 12V POWER SUPPLY				

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217693	REPAIR OF EQUIPMENT	4/4/2017	42829	\$52.50
	Comments: CHANGING CRT TO LCD			
	I WAS CHECKING FOR SYNC SIGNALS I LOOKED FOR A PINOUT FOR CABLE BETWEEN GRAPHIS CARD AND CRT I COULDN'T FINE A PIN OUT SO I CALL FANUC I FOUND OUT THROUGH FANUC THAT WE HAD THE WRONG LCD WE HAVE AN A8446 BUT WE NEED AN A8446A I CALLED AND GOT API TO EMAIL PAUL AT RA			
217791	REPAIR OF EQUIPMENT	4/12/2017	42837	\$17.50
	Comments: REPLACE SCREEN ON AMADA 24			
	NEW SCREEN IS DIFFERENT			
217793	REPAIR OF EQUIPMENT	4/10/2017	42835	\$35.00
	Comments: CRT WENTOFF			
	TURNED POWER OFF FOR A WHILE AND BACK ON AND IT CAME BACKON			
217802	REPAIR OF EQUIPMENT	4/11/2017	42836	\$35.00
	Comments: CRT WENT OFF			
	CYCLED POWER SEVERAL TIMES UNTIL I GOT IT ON			
217833	REPAIR OF EQUIPMENT	4/18/2017	42843	\$17.50
	Comments: NEED CORRECT MONITOR			
	CALLED API AND SPOKE WITH CAROLINE I SENT PICTURES SHE IS SOUPPOSE TO CONTACT ME AGAIN			
217890	REPAIR OF EQUIPMENT	4/21/2017	42846	\$87.50
	Comments: CRT NEEDS CHANGING			
	WE FINALLY RECEIVED THE CORRECT MONITOR I INSTALLED NEW MONITOR AND TESTED			
217946	REPAIR OF EQUIPMENT	4/27/2017	42852	\$35.00
	Comments: ASSIT DAY SHIFT			
	WORK CLAMP HANDLE HEAD STRIPPED OUT REPLACE WORK CLAMP HANDLE			
218338	AMADA 024	5/22/2017 7/28/2017 7:55:17 AM	67	\$0.00
218410	REPAIR OF EQUIPMENT	4/27/2017	42852	\$70.00
	Comments: OPERATOR PUNCHED THROUGH CLAMP AND IT WAS STUCK			
	REVERSED MOTOR TO GET PUNCH UP REBUILT THE CLAMP AND PUT IT BACK ON THE MACHINE			
218575	REPAIR OF EQUIPMENT	5/3/2017	42858	\$52.50
	Comments: GUARD STICKING OUT AND CLAMPS HITTING IT			
	BEND GUARD BACK INTO PLACE			
218755	REPAIR OF EQUIPMENT	5/16/2017	42871	\$17.50
	Comments: OIL PRESSURE ALARM			
	MAD A VISUAL INSPECTION IREHOMED MACHINE AND RESTARTED IT RAN FINE THE OL PRESSURE ALARM OCURS WHEN SOMETHING STOPS THE MACHINE SUCH AS SAFETY CIRCUIT THE MACHINE NEVER STOPPED AGAIN			
218768	REPAIR OF EQUIPMENT	5/23/2017	42878	\$17.50
	Comments: FAULTING OUT WHILE RUNNING			
	THEY WERE NOT RUNNING IT RIGHT BUT WE RAN ONE SHEET TO SEE IF PRESSUE WAS DROPPING RAN FINE DIDN'T DROP PRESSURE AND DIDN'T FAULT OUT BUT WE ONLY RAN ONE SHEET			

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218781	REPAIR OF EQUIPMENT	5/22/2017	42877	\$52.50
	Comments: TOOK STUCK			
	BUFFED STATION 306 UNITL TOOL WOULD GO IN AND OUT SMOOTHLY I REPLACED THE SELECTOR FOR THE X GAUGE BLOCK			
218791	REPAIR OF EQUIPMENT	5/23/2017	42878	\$35.00
	Comments: STOPPING IN CYCLE AND GIVING AN EMERGENCY RESET FAULT			
	WATCHED OPERATION I NEVER CAUGHT IT WHEN IT MESSED UP I PASSED ON TO SECOND SHIFT			
218836	REPAIR OF EQUIPMENT	5/24/2017	42879	\$35.00
	Comments: STOPPING IN CYCLE			
	THE MACHINE HAS BEEN RUNNING FINE SINCE WE PUT THE ACCUMULATOR ON IT AHS STATED STOPPING WHILE NIBBBLING LIKE BEFORE WHEN I CAN GETAMCHINE FOR A LITTLE WHILE I NEED TO CHECK ACCMULAOTR PREESURE AGAIN IF ITS STILL GOOD THERE MAY BE A PROBLEM WITH THE CHECK VALVE			
219162	AMADA 028 ANNUAL INSPECTIONS	6/12/2017 1/3/2018 8:54:58 AM	205	\$0.00
219561	REPAIR OF EQUIPMENT	6/19/2017	42905	\$35.00
	Comments: T AXIS SERVO ERROR			
	METAL GOT HUNG AND BENT GUARD ON FRONT OF MACHINE AND WHEN THE TURRET SPUN IT HIT THE AUTO INDEX POINT SHAFT AND FAULTED OUT BECAUSE OF TOO MUCH CURRENT ON THE SERVO I STRAGIHTNED GUARD AND TURNED SHAFT STRAIGHT AND RESTARTED			
219660	REPAIR OF EQUIPMENT	6/21/2017	42907	\$140.00
	Comments: OPERATOR SHIMMED A FORMING TOOL IT WAS WAY TO MUCH AND TOOL GOT STUCK			
	HAD TO PRY UNTIL I COULD GET IT BROKE LOOSE I HAD TO DISASSEMBLE PART OF THE UPPER STATION THE REASON IT TOOK SO LOGN IS BECAUSE THE UPPER TOOL WAS BUSTED INSIDE STATION I HAD TO BREAK IT LOOSE IN ORDER TO GET IT UOT I HAD TO REASSEMBLED THE UPPER STATION			
220095	REPAIR OF EQUIPMENT	6/29/2017	42915	\$35.00
	Comments: TOOL HOLDER IN A/I 256 HAS GOT SCARRED VERY BAD DUE TO OPERATOR BUSITNG A TOOL			
	STARTED REMOVING STATION			
220120	REPAIR OF EQUIPMENT	6/30/2017	42916	\$227.50
	Comments: AUTO INDEX STATION 256 WAS DAMAGED DUE TO IMPROPER SHIMS IN LOWER TOOL UPPER TOOL BUSTED AND SCARRED THE TOOL HOLDER			
	FINISHED REMOVAL OF UPPER STATION THEN I PUT BACK AND DID ALGINMENT ON STATION TESTED OPERATION THIS TOOK A LONG TIME BECAUSE IT IS AUTO INDEX AND THERE IS A LOT TO REMOVE IT AHS TO BE LINED UP CORRECTLY			
220157	REPAIR OF EQUIPMENT	7/11/2017	42927	\$17.50
	Comments: BOTTOM TOOL DOOR FELL OUT			
	PUT NEW PINS IN DOOR			
220760	AMADA 024	8/28/2017 9/25/2017 7:51:16 AM	28	\$0.00
220897	REPAIR OF EQUIPMENT	8/3/2017	42950	\$17.50
	Comments: STATION 207 HAS A BRUN AND WONT ALLOW THE LWOER TOOL TO DROP IN CLEANED LOWER TOOL BUT DIDN'T COMPLETE NEED TO FOLLOW UP			

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220942	REPAIR OF EQUIPMENT	8/7/2017	42954	\$70.00
	Comments: TOOL 2378 HAS A BLOWN TOOL THAT A TOOL WONT GO IN WORKED ON SMOOTHING THE LOWER TOOL BY USING A FLAPPER WHEEL			
221193	REPAIR OF EQUIPMENT	8/22/2017	42969	\$35.00
	Comments: TOOL HOLDER WONT SLIDE IN REMOVED METAL FROMIN BETWEEN TOOL			
221828	REPAIR OF EQUIPMENT	9/15/2017	42993	\$105.00
	Comments: WONT PUNCH METAL HUNG REPLACED THE STRIKER PLATE THEN THE OPERATOR RAN IT BUT DIDN'T HAVE TOOLING CORECT A SHEET GOT HUNG IT I HELPED GET SHEET OUT I HAD TO REPLACE AIR FITTING AND STRAIGHTEN GUARD THAT SHEET BENT			
221972	REPAIR OF EQUIPMENT	9/22/2017	43000	\$17.50
	Comments: CANT GET TO START I HAD TO MANUALLY TURN AUT INDEX TO ZERO AND THEN REFERENCE ITS BECAUSE IT GO STOPPED AT A POINT IN TPROGRAM WRHE IT WAS TURNED ITRAN FINE AFTER			
222372	AMADA 024	10/25/2017 11/16/2017 11:19:04 AM	22	\$0.00
222578	REPAIR OF EQUIPMENT	10/5/2017	43013	\$140.00
	Comments: TURRET LOCK PIN WONT RETRACT TRY TO TURN TURRET MANAULLY WONT TURN CHECK AIR PRSSURE AND AIR LINES TO LOCK PIN CYCLINERSNO AIR TO CYLINDER RETRACT LOCATE CONTROL VALVE CONTORL SIGNAL AND OCIL WOKRED OK BUT VALVE WONT SHIFT VAVLE WONT SHIFT MANUALLY EITHER COULD NOT REPLACE VALVE NOT IN STOCK FOUND 2 POSITIONS VALVE EXTEND AIR LINE CHECK MANUALLY VALVE OK CHECK OPERATION RUN 1 CYCLE OK THE NEW VALVE HAS A 120 VAC COIL AND CONTORL VOLTAGE IS 100 VAC BUT IT WORKED OK			
222685	REPAIR OF EQUIPMENT	10/12/2017	43020	\$175.00
	Comments: PART OF TOOL GOT STUCK INDEX STATION 220 STATION 220 UPPER TOOL STICKING DOWN LWOER TOOL STICKING UP TRY TO REMOVE LOWER TOOL CANT GET IT OUT TRY TO REMOVED LOWER TOOL HOLDER HIT WITH HAMMER PUNCH LOWER TOOL GOT IT OUT HTI WITH HAMMER PUNCH UPPER TOOL REALLY HARED OT GET IT OUT NEED TO CLENA TH EINSIDE OF UPPER HOLDER AND LOWER HODLER NED ALIGNMENT			
222761	REPAIR OF EQUIPMENT	10/19/2017 11:05:19 AM	43027	\$210.00
	Comments: - A/I STATION 220 NEEDS DEBURRING AND ALIGNMENT - USED A GRINDING PAD AND A BUFFER TO GET THE DEEP SCAR OUT OF THE UPPER TOOL HOLDER. I THEN TOOK THE WORN GEAR LOOSE FROM THE LOWER TOOL AND REMOVED BOLTS FROM THE LOWER TOOL HOLDER. I ALIGNED THE TOOL AND RE-ASSEMBLED			
222864	REPAIR OF EQUIPMENT	10/26/2017 7:34:48 AM	43034	\$35.00
	Comments: - OPERATOR SAYS THE X-AXIS IS RETURNING TO THE WRONG POSITION - I CHECKED AND FOUND THAT IT WAS WORKING PROPERLY. IT COMES BACK TO A DIFFERENT POSITION BECAUSE OF A REPOSITION IN PROGRAM BUT WHEN IT STARTS IT GOES BACK TO HOME			
223628	REPAIR OF EQUIPMENT	11/14/2017 11:24:39 AM	43053	\$70.00
	Comments: - SHEAR PLATE BROKE - REPLACED THE SHEAR PLATE. IT TOOK A WHILE BECAUSE THE BROKE PLATE HAD THE STRIKER JAMMED			

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224076	AMADA 024	12/18/2017	12/18/2017	0	\$0.00
224927	AMADA 024	1/17/2018	2/15/2018 6:47:40 AM	29	\$0.00
225133	REPAIR OF EQUIPMENT		1/11/2018	43111	\$17.50
	Comments:	I was asked to inspect the auto-index station. It was good but the tool was stuck inside of the stripper. It was galled up. The tool room fixed tool and the problem was fixed.			
225203	REPAIR OF EQUIPMENT		1/19/2018	43119	\$17.50
	Comments:	X-axis will not return to its origin and it is noisy. Found that the cable for the x-axis motor was loose. When I tightened it was able to origin and the noise went away.			
225216	REPAIR OF EQUIPMENT		1/20/2018	43120	\$17.50
	Comments:	Hitting too hard. Checked station and tooling and didn't find a problem.			
225223	REPAIR OF EQUIPMENT		1/20/2018	43120	\$122.50
	Comments:	Front/bottom tool door broke off. Welded a new hinge onto frame and reattached			
225238	REPAIR OF EQUIPMENT		1/22/2018	43122	\$50.73
	Comments:	Finishing hanging the door. Finished bolting up the door and tested the clearance.			
225404	REPAIR OF EQUIPMENT		1/25/2018	43125	\$31.45
	Comments:	Gripper broken. Replaced lower gripper base, clamp, plates due to tooling breakage			
226379	AMADA 024	3/19/2018	4/25/2018	37	\$0.00
227206	REPAIR OF EQUIPMENT		4/16/2018	43206	\$15.73
	Comments:	System not re-booting. Drive did reboot. Ram was not at top dead center. System would not allow punch process to occur. Using pipe wrench and activation valve got ram to (TOP DEAD CENTER), system operation (OK).			
227634	AMADA 024	5/25/2018	6/12/2018	18	\$40.50
227727	REPAIR OF EQUIPMENT		5/2/2018	43222	\$17.50
	Comments:	X-axis is making a popping raise. Straightened the guard on the carriage.			
227986	REPAIR OF EQUIPMENT		5/31/2018	43251	\$70.00
	Comments:	Low oil pressure alarm. Check oil level, OK. Blow out screen for hydraulic unit cooling coil. One of the hydraulic unit cooling fans not working. Replace 6" cooling fan, all three cooling fans working OK.			
228669	AMADA 024	7/12/2018	8/3/2018 8:26:15 AM	22	\$0.00
229009	REPAIR OF EQUIPMENT		7/20/2018	43301	\$17.50
	Comments:	Door interlock key came off.			
		Replace missing 4MM mounting bolt.			
229017	REPAIR OF EQUIPMENT		7/21/2018	43302	\$17.50
	Comments:	Busted air line.			
		Repaired the line.			
229781	AMADA 024	9/3/2018	10/10/2018 10:30:00 PM	37	\$40.50

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229991	REPAIR OF EQUIPMENT	8/31/2018	43343	\$17.50
	Comments: Air leak.			
	Replaced fitting.			
230227	REPAIR OF EQUIPMENT	9/26/2018 5:47:35 PM	43369	\$40.50
	Comments: reset lube fault			
230835	REPAIR OF EQUIPMENT	10/18/2018 1:01:36 PM	43391	\$15.73
	Comments: broken air supply on gripper			
230967	AMADA 024	11/9/2018 12/4/2018 8:30:10 AM	25	\$40.50
231224	REPAIR OF EQUIPMENT	11/6/2018 9:43:16 AM	43410	\$280.00
	Comments: The parallelism of the y-axis is off.			
231270	REPAIR OF EQUIPMENT	11/7/2018 9:51:15 AM	43411	\$35.00
	Comments: Y-axis not in correct position. Off by .015.			
231436	AMADA 024	12/27/2018 1/2/2019 9:48:11 PM	6	\$0.00
231941	AMADA 028 ANNUAL INSPECTIONS	1/3/2019 2/15/2019 8:43:21 AM	43	\$0.00
232481	AMADA 024	2/1/2019 2/6/2019 2:42:29 AM	5	\$40.50
232962	AMADA 024	3/8/2019 4/9/2019 2:15:12 AM	32	\$40.50
234005	AMADA 024	5/9/2019 6/27/2019 4:11:08 PM	49	\$35.00
234271	REPAIR OF EQUIPMENT	5/13/2019 8:21:39 AM	43598	\$62.90
	Comments: sytem not punching			
234370	REPAIR OF EQUIPMENT	4/3/2019 2:56:37 PM	43558	\$188.70
	Comments: striker not punching/ turret-Index			
234658	REPAIR OF EQUIPMENT	6/10/2019 5:21:37 PM	43626	\$106.95
	Comments: metal hung up in turret			
	pulled metal out and cleared from press			
235066	REPAIR OF EQUIPMENT	6/10/2019 10:23:44 AM	43626	\$31.45
	Comments: metal jammed under turret			
235240	AMADA 024	8/26/2019 9/16/2019 7:49:01 AM	21	\$0.00
236305	AMADA 024	11/18/2019 12/2/2019 9:29:26 AM	14	\$0.00
237287	AMADA 024	2/3/2020 3/10/2020 6:38:43 AM	36	\$40.50
237288	AMADA 028 ANNUAL INSPECTIONS	2/17/2020 2/11/2020 9:26:20 AM	0	\$0.00
238341	AMADA 024	5/11/2020 5/27/2020 9:33:46 AM	16	\$0.00

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239053	AMADA 024	7/27/2020	7/29/2020 2:58:39 PM	2	\$0.00
239266	REPAIR OF EQUIPMENT		6/23/2020 7:09:54 AM	44005	\$15.73
	Comments: air leak at Striker head				
239591	REPAIR OF EQUIPMENT		8/24/2020 8:41:24 AM	44067	\$40.50
	Comments: found airline wrapped around tooling				
	located broken air line at tool oiler, according to billy carter we are not using tool oiler. ran 1 cycle, no metal, no problems evident.				
239657	AMADA 024	9/28/2020	9/29/2020 4:09:38 PM	1	\$40.50
240278	AMADA 024	11/30/2020	12/1/2020 7:27:54 AM	1	\$0.00
240789	REPAIR OF EQUIPMENT		1/15/2021 3:49:42 PM	44211	\$2,086.55
	Comments: y axis error 401				
	extensive troubleshooting on y axis, swapped x and y cables and leads, fault remains at amplifier, swapped x and y amps, fault went with amplifier, new amplifier ordered 1-13-21				
	installed new amp in y axis position, cleared error and reset machine, tested by running without material				
241057	AMADA 024	2/1/2021	3/2/2021 9:34:34 AM	29	\$0.00
241058	AMADA 028 ANNUAL INSPECTIONS	2/10/2021	2/10/2021 12:01:53 PM	0	\$0.00
241503	REPAIR OF EQUIPMENT		2/3/2021 3:56:34 PM	44230	\$107.93
	Comments: x axis overtravel, will not reset				
	found limit switch stuck, cleaned switch actuator and adjusted switch, reset machine				
Totals For: AMADA 024		Total WOs: 198		Total Cost:	\$16,753.48
Report Totals: Total Assets: 1					\$16,753.48

Selection SQL: Asset.ID Like "AMADA 024**"