

## Asset/Equipment Work Order History Brief

Asset ID: PRSS 322		Asset: ACCUPRESS 100 TON PRESS BRAKE			
Work Order ID	Description	Scheduled Date	Completed Date	Days Past Due	Total Cost
171847	REPAIR OF EQUIPMENT		5/30/2013	41424	\$503.20
	Comments: WEIRD NOISE COMING FROM THE HYDRAULIC TANK ALSO THE FILTER FOR THE ACCUPRESS WAS PUT IN BACKWARDS. CODER AND FANS WERE NOT WORKING TROUBLE SHOOTED MANY DIFFERENT OPERATIONS SUCH AS CHECKING THE HYDRAULIC FLUID AND WE ALSO CHECKED THE FILTER WHICH WAS BACKWARDS REPLACE OLD FILTER WITH NEW FILTER AND PLACED IN CORRECT POSITION  AFTER CHANGING FLUID WE NOTICED THAT THE TANK WAS OVER HEATED THEN SEARCHED FOR COOLANT FANS WASN'T WORKING MODIFIED THE AIR FILTER				
172290	REPAIR OF EQUIPMENT		5/31/2013	41425	\$471.75
	Comments: CHECKING HYDRAULIC UNIT  MODIFIED HEAT EXCHANGER BRACKET TO ACCOMMODATE NEW 6' TONS  REWired WITH TWIST LOCK PLUG AND TAPPED MOUNTING HOLES FOR EASY REMOVAL (NO FILTERS ) CHECKED OPERATION FIXED LEAKS AS NEEDED SET UP AND RAN 12GA WATER SEAL STILL HAVE TO REMOVE BACK GAUGES				
172298	REPAIR OF EQUIPMENT		6/3/2013	41428	\$251.60
	Comments: PREP FOR TECH  WENT TO TUPELO RUBBER REPLACED LEAKING HOSES REMOVED BACK GAUGES AND PLACED BEHIND MACHINE CHECKED HYDRAULIC UNIT FOR LEAKS				
173430	REPAIR OF EQUIPMENT		7/8/2013	41463	\$52.50
	Comments: ASSIST TECHNICIANS WORKING ON NEW BACKGAUGE  ASSIST TECHNICIANS TO MOUNT NEW ENCLOSURE CONTROL CABINET AND TRANSFORMER ENCLOSURE DRILL AND TAP 1/4 - 20 MOUNTING BOLTS				
173566	REPAIR OF EQUIPMENT		7/10/2013	41465	\$62.90
	Comments: RETRIFTING BOOKGAUGES  MOUNTED NEW BACKGAUGES ON ACCUPRESS LOADED AT HYDRAULIC MOTOR AND PUMP. CHECKED BECAUSE IT WAS MAKING A NOISE.				
173567	REPAIR OF EQUIPMENT		7/8/2013	41463	\$188.70
	Comments: REPLACING BACK GAUGES  REMOVED GAUGES FROM PACKAGE FOUND SPACERS AND ADAPTER PLATES MOUNTED ADAPTERS MOVED OLD GAUGES TO J BUILDING TOOK PACKAGE CRATE TO COMPACTOR				
173598	REPAIR OF EQUIPMENT		7/15/2013	41470	\$94.35
	Comments: AREA DIRTY  PILED UP TRASH AND TOOK TO COMPACTOR TOOK EXTRA PARTS OUT OF J BUILDING REPLACED GUARDS				
173613	REPAIR OF EQUIPMENT		7/17/2013	41472	\$20.25
	Comments: CHECKED OIL  LEVEL IS FINE				

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173801	REPAIR OF EQUIPMENT	7/24/2013	41479	\$62.90
	Comments: INSTALL GUARD AROUND BACK GAUGE OF MACHINE			
	CUT AND WELDED PIPE TO MAKE STANDS MOUNTED STANDS AND HUNG CHAIN			
173898	REPAIR OF EQUIPMENT	7/25/2013	41480	\$17.50
	Comments: TONNAGE ERROR PRESS WILL NOT STROKE PROPERLY			
	OPERATOR ALREADY HAD ISSUE RESOLVED			
176238	REPAIR OF EQUIPMENT	9/30/2013	41547	\$60.39
	Comments: PEDESTAL WILL NOT ALLOW MACHINE TO GO INTO JOG MODE WHICH IS REQUIRED WHEN PROGRAMMING A NEW PART			
	FOUND SHORT IN PEDESTAL WIRING AND FIXED			
176312	REPAIR OF EQUIPMENT	10/1/2013	41548	\$125.80
	Comments: BOLT BROKEN IN LOWER TOOL HOLDER			
	DRILLED SET SCREW AND REWIRED WITH EZ OCF			
	RETAPPED THREADS AND INSTALLED NEW SCREW			
177528	REPAIR OF EQUIPMENT	11/8/2013	41586	\$454.50
	Comments: THIS IS ACCUPRESS BY SPARTA AMADA PRESS WILL NOT RUN			
	HYDRAULIC PUMP WOULD NOT COME ON STARTED CHECKING FOR VOLTAGE AND DIDN'T HAVE ANY ON THE ESTOP CIRCUIT TRACED IT BACK TO WREE IT CAME OUT AT THE BOARD CALLED ACCUPRESS TECH AND HE TOLD US WHAT TO CHECK FOR WASN'T GETTING ANY VOLTAGE OUT OF THE BOARD TO THE ESTOP CIRCUIT			
	FOUND A FUSE BLOWN ON THE BOARD REPLACED AND SOLTERED THE NEW ONE ON PUT BACK TOGETHER AND IT WORKED LIKE IT WAS SUPPOSE TO			
178545	REPAIR OF EQUIPMENT	12/19/2013	41627	\$0.00
	Comments: PERFORMED MONTHLY PM			
	DID MONTHLY PM			
179127	ACCURPRESS 100 TON PRESS BRA	1/7/2014 1/22/2014 7:49:08 AM	15	\$40.50
179201	PRSS 322 ANNUAL PM	1/14/2014 3/14/2014 7:31:56 AM	59	\$0.00
179991	ACCURPRESS 100 TON PRESS BRA	2/21/2014 3/6/2014 8:20:20 AM	13	\$55.15
181241	REPAIR OF EQUIPMENT	3/5/2014	41703	\$139.60
	Comments: FOLLOW UP ON SECOND SHIFT			
	UNCHAINED PRESS REMOVED LIFT TRUCK PUT CHAIN AND BLOCK AWAY DROVE BOLTS INTO FLOOR AT OLD LOCATION CLEANED UP OLD LOCATION			
181242	REPAIR OF EQUIPMENT	3/4/2014	41702	\$265.80
	Comments: ACCUPRESS MOVE TO AMADA(PEGEAUS)			
	UNWIRED ACCUPRESS/ REMOVE BUS PLUG PLACED BACK IN STOCKROOM/ MOVED ACCUPRESS BRAKE TO THE AMADA			
181250	REPAIR OF EQUIPMENT	3/5/2014	41703	\$398.70
	Comments: ROTATE PRESS TO CORRECT POSITION AND RUN POWER			
	TURNED PRESS ON AT 45 DEGREE ANGLE AND CHECKED CLEARANCE ON SIDES; RAN CONDUIT AND PULLED SERVICE WIRE INTALLED BREAKER IN PANEL FOR PRESS AND WIRED			

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181464	REPAIR OF EQUIPMENT		3/14/2014		41712	\$294.51
	Comments:	LEVEL PRESS BRAKE AND INSTALL BALANCE FEET				
		UNWIRED SYSTEM AND REMOVED CONDUIT FROM DISCONNECT BOX USE DOOSAN LIFT TRUCK TO LIFT PRESS TO INSTALL LEVELING AND BALANCE FEET MEASURED AT EACH CORNER TO LEVEL PRESS				
181480	REPAIR OF EQUIPMENT		3/17/2014		41715	\$62.90
	Comments:	PRESS NOT LEVELED. IT ROCKS WHEN MAKING A TONNAGE STROKE				
		MEASURED EACH HEIGHTAT FOOT. ADJUSTED FEET AT SOUTH CORNERS TIGHTEN SECRUELY CYCLED E PRESS TO ENSURE BALANCE OK				
181492	REPAIR OF EQUIPMENT		3/17/2014		41715	\$219.68
	Comments:	GUARDS NEEDED FOR BACK GAUGE AREA				
		FOUND MATERIAL TO GUARDS TRIED TO CUT TUBING BUT HAD BAND SAW WAS CUTTING ON AN ANGLE				
		TRIED TO ADJUST BIT GUIDES WHEN MISSHAPES GOT TOOL ROOM TO GUIDE FIXED BAND SAW FABRICATED GUARDS PAINTED AWAITING INSTALL				
181936	ACCURPRESS 100 TON PRESS BRA	4/7/2014	4/8/2014 12:40:04 PM		1	\$60.75
182064	REPAIR OF EQUIPMENT		4/7/2014		41736	\$15.73
	Comments:	PEDESTAL WILL NOT RESPOND				
		CHECKED OPERATION FOUND EDIT LOCK UNLOCK LOCKED UNLOCKED SWITCH CHECKED OPERATION OK				
183010	ACCURPRESS 100 TON PRESS BRA	5/8/2014	5/22/2014 7:26:30 AM		14	\$43.95
183895	ACCURPRESS 100 TON PRESS BRA	6/23/2014	7/3/2014 7:29:04 AM		10	\$60.75
185981	ACCURPRESS 100 TON PRESS BRA	8/4/2014	8/7/2014 7:20:44 AM		3	\$52.35
186987	ACCURPRESS 100 TON PRESS BRA	9/8/2014	9/16/2014 7:14:16 AM		8	\$34.90
188071	ACCURPRESS 100 TON PRESS BRA	10/16/2014	10/22/2014 7:25:04 AM		6	\$104.70
188958	ACCURPRESS 100 TON PRESS BRA	11/21/2014	12/4/2014 7:24:51 AM		13	\$104.70
190673	ACCURPRESS 100 TON PRESS BRA	1/5/2015	1/16/2015 7:17:43 AM		11	\$104.70
191665	ACCURPRESS 100 TON PRESS BRA	2/16/2015	2/14/2015		0	\$52.35
191979	REPAIR OF EQUIPMENT		2/17/2015		42052	\$31.45
	Comments:	HYDRAULIC LEAK UNDER ACUPRESS				
		CLEANED ACCUPRESS				
192643	ACCURPRESS 100 TON PRESS BRA	3/16/2015	3/24/2015 7:19:45 AM		8	\$104.70
192654	PRSS 322 ANNUAL PM	3/16/2015	3/16/2015		0	\$0.00

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193751	ACCURPRESS 100 TON PRESS BRA	4/23/2015	4/28/2015	5	\$35.98
194806	ACCURPRESS 100 TON PRESS BRA	5/28/2015	6/6/2015	9	\$53.96
196841	ACCURPRESS 100 TON PRESS BRA	7/6/2015	7/9/2015	3	\$53.96
197664	ACCURPRESS 100 TON PRESS BRA	8/10/2015	8/18/2015	8	\$53.96
198869	ACCURPRESS 100 TON PRESS BRA	9/17/2015	9/23/2015	6	\$53.96
199913	ACCURPRESS 100 TON PRESS BRA	10/23/2015	10/27/2015 7:34:44 AM	4	\$53.96
200251	REPAIR OF EQUIPMENT		10/15/2015	42292	\$66.45
	Comments: NEEDS PARAMETERS PUT IN AFTER REPLACING BOARD				
	ENTERED NEW PARAMETERS RAN A TEST PROGRAM				
200401	REPAIR OF EQUIPMENT		10/23/2015	42300	\$99.68
	Comments: NEEDS HAWK GAUGE BEARINGS AND NEED OILCOOLER PUT BACK ON				
	REPLACED BEARINGS AND ADJSUTED PUT THEOIL COOLER BACK ON TOO				
200405	REPAIR OF EQUIPMENT		10/21/2015	42298	\$99.68
	Comments: HYDRAULIC LEAK				
	AFFTER TEY PULLED THEDIES WE LOCKED OUT MACHINE AND PULLED COOLER OFF AND TOOK TO SHOP PAUL HOOKED AIR LINE TO IT ANDSEEN IT WAS LEAKING AROUND A FITTING GOT SOME GLUE THREAD SEAL AT PUT ON FITTING AND BACK IN LETTING IT SIT UP BEFORE REINTALLING IT				
200948	ACCURPRESS 100 TON PRESS BRA	11/26/2015	12/3/2015	7	\$53.96
201252	REPAIR OF EQUIPMENT		11/12/2015	42320	\$35.00
	Comments: LSER SAFE DISPLAY NOT ON				
	SWAPPED WITH THE ONE OFF OF ACCURPRESS 337 ITDI THE SAME THING FOUND OUT THA TTHIS IS NORMAL				
	CYCLED THE POWER AND THE DISPLAY CAME ON				
201309	REPAIR OF EQUIPMENT		11/14/2015	42322	\$99.68
	Comments: HYDRAULICS WONT COME ON				
	REMOVED FUSES FROM CONTROL BOARD AND SOLDERED IN A NEW FUSE THE OLD FUSE WAS 3A THE ONLEY ONE WE HAD AS A 1A BUT IT WAS RUNNING FIND				
	ALSO WE HAD TO REPLACE WIRE 3 COMING FROM BOARD GOING TO HYD PUMP CONTACTOR IT WAS MELTED DUE TO HAVING A LOOSE CONNECTION I THINK THIS IS WHATBLEW THE FUSE				
201320	REPAIR OF EQUIPMENT		11/12/2015	42320	\$31.45
	Comments: SCREEN WONT COME ON LC LIGHT CURTAIN				
	CHECKED RELAY CHECKED FUSES SWAPPED SCREEN SWAPPED ALN CABLE POWER CYCLEDSCREEN CAME ON				
202502	ACCURPRESS 100 TON PRESS BRA	1/4/2016	12/30/2015 10:51:21 AM	0	\$0.00
202985	ACCURPRESS 100 TON PRESS BRA	1/29/2016	1/29/2016	0	\$53.96
204255	ACCURPRESS 100 TON PRESS BRA	2/29/2016	2/25/2016 8:29:03 AM	0	\$53.96

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204863	ACCURPRESS 100 TON PRESS BRA	3/28/2016	3/31/2016	3	\$23.59
204877	PRSS 322 ANNUAL PM	3/15/2016	3/18/2016	3	\$101.25
206998	ACCURPRESS 100 TON PRESS BRA	5/2/2016	5/11/2016 8:05:07 AM	9	\$53.96
207966	ACCURPRESS 100 TON PRESS BRA	6/10/2016	6/15/2016	5	\$0.00
208318	REPAIR OF EQUIPMENT		6/8/2016	42529	\$35.00
	Comments: AIR PRESSURE KEEPS FAILINGTH FEEDER				
	SOMEONE S TURN ING REGUALR OF ON SECOND SHIFT				
209107	ACCURPRESS 100 TON PRESS BRA	7/15/2016	7/14/2016 7:59:31 AM	0	\$60.75
210083	ACCURPRESS 100 TON PRESS BRA	8/15/2016	8/5/2016 11:17:23 AM	0	\$60.75
211236	ACCURPRESS 100 TON PRESS BRA	9/5/2016	9/8/2016	3	\$60.75
212371	ACCURPRESS 100 TON PRESS BRA	10/10/2016	10/7/2016 9:05:50 AM	0	\$60.75
213277	ACCURPRESS 100 TON PRESS BRA	11/7/2016	11/11/2016	4	\$60.75
214188	ACCURPRESS 100 TON PRESS BRA	12/12/2016	12/22/2016 8:33:32 AM	10	\$60.75
214562	REPAIR OF EQUIPMENT		12/17/2016	42721	\$35.00
	Comments: FUSE BLOWN ON BOARD				
	PUT NEW FUSE IN BOARD TRIED OPERATION BUT IT DIDN'T STROKE FUSE BLOWED AGAIN WE NEED ANOTHER BOARD GAVE BOARD TO PAUL TO ORDER				
215083	ACCURPRESS 100 TON PRESS BRA	1/23/2017	3/9/2017	45	\$60.75
215396	REPAIR OF EQUIPMENT		1/11/2017	42746	\$35.00
	Comments: NEEDS BOARD PUT BACK IN BECAUSE IT WAS SWAPPED WITH ACCUPRESS 317 AWHILE BACKIT HAD A BLOWN FUSE ON HYDRAULIC CIRCUIT				
	AFTER PAUL SOLDERED FUS IN I REPLACED BOARD TESTED OEPRATION				
216719	PRSS 322 ANNUAL PM	3/20/2017	4/3/2017 12:22:00 PM	14	\$0.00
217520	ACCURPRESS 100 TON PRESS BRA	4/10/2017	5/4/2017 7:20:54 AM	24	\$40.50
219142	ACCURPRESS 100 TON PRESS BRA	6/5/2017	8/11/2017 8:49:33 AM	67	\$60.75
221498	ACCURPRESS 100 TON PRESS BRA	9/11/2017	9/21/2017	10	\$60.75
221973	REPAIR OF EQUIPMENT		9/22/2017	43000	\$17.50
	Comments: OPERATOR SAYS ITS SHUEETING OFF				
	WATECHED OPERATION FOUND THATIGHT CURTAIN WAS BEING BROKE AT TIMES BY THE EDGE OF PART				
222319	ACCURPRESS 100 TON PRESS BRA	10/23/2017	11/9/2017 11:12:50 AM	17	\$60.75

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223245	ACCURPRESS 100 TON PRESS BRA	11/29/2017	1/3/2018 9:41:52 AM	35	\$60.75
223526	REPAIR OF EQUIPMENT		11/9/2017 7:26:30 AM	43048	\$87.50
	Comments:	- PRESS 322 ACCUPRESS AUTOMATIC SHUT DOWN PROJECT - START WIRING TIMER CIRCUIT - ADD N.O. CONTACT TO START PUSH BUTTON			
223591	REPAIR OF EQUIPMENT		11/10/2017 7:32:07 AM	43049	\$210.00
	Comments:	- PRESS 322 ACCUPRESS, FLAT DIE. AUTOMATIC SHUT DOWN PROJECT - MOUNT JUNCTION BOX - RUN FLEX CONDUIT 3/8", PULL WIRE - WIRE TIMER CIRCUIT, LABEL ALL NEW WIRING - TURN ON MACHINE, CALIBRATE RAM - RUN PROGRAM, CHECK TIMER OPERATION - CHECK AUTOMATIC SHUT DOWN OPERATION SEVERAL TIMES, OK - SET TIMER TO 40 MIN			
225360	ACCURPRESS 100 TON PRESS BRA	2/2/2018	2/7/2018	5	\$40.50
226348	ACCURPRESS 100 TON PRESS BRA	3/9/2018	4/7/2018 11:25:13 AM	29	\$40.50
226888	PRSS 322 ANNUAL PM	4/3/2018	8/3/2018 7:54:02 AM	122	\$0.00
227090	REPAIR OF EQUIPMENT		4/5/2018	43195	\$24.50
	Comments:	Safety Assesment. Clean up control panels, legible, readable lables at shear 305, presses 209 and 322. Loose e-stop button at 322, replace missing screws. Palm button guard missing mounting bolts, replace them. Power on indicator light is out at shear 305, replace G.2V bulb.			
227578	ACCURPRESS 100 TON PRESS BRA	5/7/2018	6/1/2018 9:47:31 AM	25	\$40.50
228622	ACCURPRESS 100 TON PRESS BRA	7/2/2018	8/3/2018 7:59:26 AM	32	\$40.50
229914	ACCURPRESS 100 TON PRESS BRA	9/3/2018	10/17/2018 10:41:57 PM	44	\$40.50
231625	ACCURPRESS 100 TON PRESS BRA	12/17/2018	1/3/2019 7:47:20 AM	17	\$40.50
233119	ACCURPRESS 100 TON PRESS BRA	3/4/2019	3/21/2019 1:54:46 AM	17	\$40.50
233922	REPAIR OF EQUIPMENT		4/25/2019 10:00:29 PM	43580	\$105.00
	Comments:	Day shift needed the Press 322 running, it was already set for a job.			
234143	ACCURPRESS 100 TON PRESS BRA	5/20/2019	6/18/2019 4:42:39 PM	29	\$40.50
234240	REPAIR OF EQUIPMENT		5/14/2019 10:12:51 PM	43599	\$35.00
	Comments:	Foot pedal fault, Paul Kennedy thinks it may be related to the safety monitor control board.			
235402	ACCURPRESS 100 TON PRESS BRA	8/19/2019	9/16/2019 7:41:20 AM	28	\$40.50
235403	PRSS 322 ANNUAL PM	8/5/2019	10/16/2019 5:48:19 PM	72	\$0.00
236451	ACCURPRESS 100 TON PRESS BRA	11/15/2019	11/26/2019 5:12:10 PM	11	\$40.50
236572	REPAIR OF EQUIPMENT		11/22/2019 11:01:38 AM	43791	\$570.22
	Comments:	Ram adjustment won't work.			

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237139	ACCURPRESS 100 TON PRESS BRA	1/27/2020	2/10/2020 3:24:46 PM	14	\$40.50
237968	REPAIR OF EQUIPMENT		3/18/2020 8:45:14 AM	43908	\$40.50
	Comments: ram will not calibrate				
	reset power, ran y axis calibration procedure				
238160	ACCURPRESS 100 TON PRESS BRA	4/10/2020	5/12/2020 8:26:25 AM	32	\$40.50
239176	ACCURPRESS 100 TON PRESS BRA	7/13/2020	7/22/2020 4:28:56 PM	9	\$40.50
239827	ACCURPRESS 100 TON PRESS BRA	9/21/2020	9/30/2020 4:20:26 PM	9	\$40.50
240153	PRSS 322 ANNUAL PM	10/15/2020	11/5/2020 8:42:32 AM	21	\$0.00
240409	ACCURPRESS 100 TON PRESS BRA	11/30/2020	12/1/2020 7:34:06 AM	1	\$40.50
241197	ACCURPRESS 100 TON PRESS BRA	2/1/2021	3/2/2021 9:38:54 AM	29	\$40.50
Totals For: <b>PRSS 322</b>		Total WOs: 99		Total Cost:	\$8,244.58
Report Totals: Total Assets:		1			\$8,244.58

Selection SQL: Asset.ID Like "prss 322"