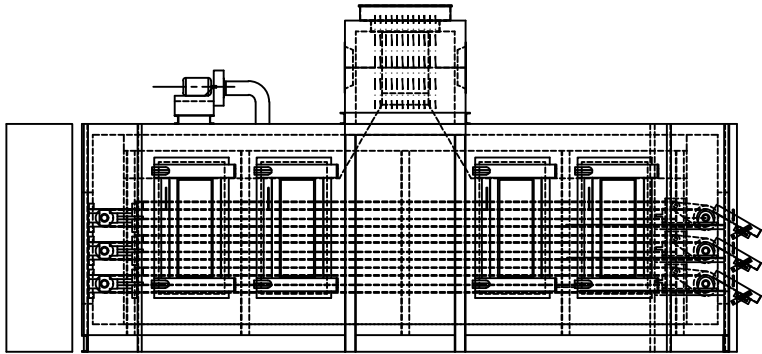
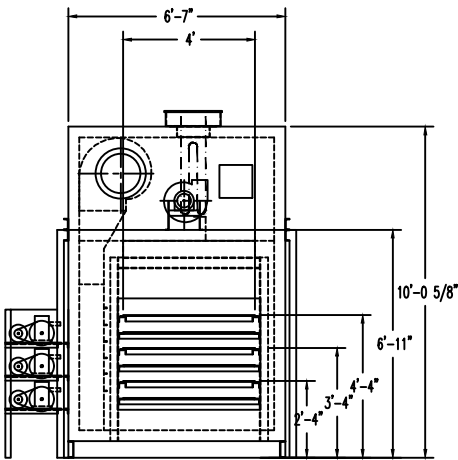
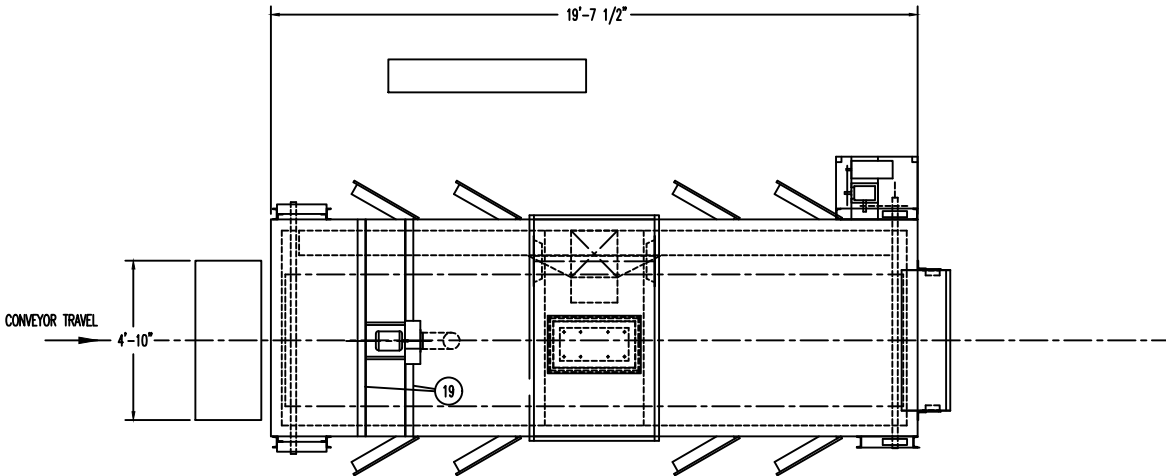


ENT/EXIT DETAIL



DESIGN DATA	
TEMP: MAX 350°F	DESIGN 300°F
LOAD: 75 PALLETS/HR. 7.07 LBS/PALLET	
ESTIMATED SHIPPING WEIGHT OF UNIT	
PAIN: INTERIOR HIGH TEMP SILVER	
EXTERIOR ORBUS GRAY (DUPONT DELUX MACH. ENAMEL)	
REQUIRED SERVICE	
ELECT. 460 / 3 / 60	DWG.#
FUEL/KW	PSI
COMPRESSED AIR	SCFH @ PSI
WATER	GPM @
SHIPPING INSTRUCTIONS:	
SHIP MODULAR: OVEN, CONTROL PANEL, COOLER, & PALLET TRANSFER & HEATER BOX	

OVEN EXHAUST FAN DATA	
MFR. NEW YORK BLOWER	TYPE GENERAL INDUSTRIAL
SIZE SIZE 106	ROTATION CW/CW
CFM 528	S.P. 1"
OUTLET VEL.	TIP SPEED
RPM 2026	BHP .036 MOTOR H.P. 1
MOTOR FR 56	RPM 3600 ELECT 230/460 V/ 60 Hz / 3 PH.
DRIVE: ☒ FIXED ☐ ADJUSTABLE	
MFR	
FAN SHEAVE	HUB BORE
MTR SHEAVE	HUB BORE
BELTS< >	e " C.D.

OVEN SUPPLY FAN DATA	
MFR. NEW YORK BLOWER	TYPE AIR KIT
SIZE 15"	ROTATION CW
CFM 5000	S.P. 2"
OUTLET VEL.	TIP SPEED
RPM 1005	BHP 2.99 MOTOR H.P. 5
MOTOR FR 215	RPM 1725 ELECT 460 V/ 60 Hz / 3 PH.
DRIVE: ☒ FIXED ☐ ADJUSTABLE	
MFR	
FAN SHEAVE	HUB BORE
MTR SHEAVE	HUB BORE
BELTS< >	e " C.D.

		25			
		24			
		23			
		22			
		21			
		20			
		19			
2	18	ANGLE 3" x 3" x 1/4" x 6'-7" LG.	STL		
1	17	CONVEYOR EXIT CHUTE		71-4988-4	
AS REQ'D	16	ANCHOR CLIP		71-2875-1	
1	15	ACCESS DOOR W.O./WINDOW		34-0246-4	
3	14	ACCESS DOOR W.O./WINDOW		34-0245-4	
1	13	HEATER BOX ACCESS DOOR		63-0308-3	
1	12	CONVEYOR RETURN BED		41-0413-4	
3	11	SLIDE BED ASSEMBLY		41-0414-4	
1	10	HEATER BOX ASSEMBLY		51-0735-4	
1	9	DUCT ASSEMBLY		37-2721-4	
4	8	OVEN ACCESS DOOR W/WINDOW		34-0244-4	
1	7	RACK SUPPORT		71-1145-3	
1	6	TERMINAL GUARD		62-0101-3	
1	5	HEATER PLUG 72 KW		63-0289-4	
1	4	EXHAUST ASSEMBLY		39-1139-3	
1	3	CONVEYOR		42-0261-4	
1	2	PANEL ASSEMBLY		38-1874-4	
1	1	BASE FRAME		68-1476-4	
-02	-01	ITEM	DESCRIPTION	MAT OR SYM	PART OR DWG. NO.
GRP.QTY.					KEY
6					
5					
4					
3					
2	ADDED DELCO TITLE BLOCK	4/23/93	DRAWN BY G.H.U.	DATE 8/7/92	DWG. NO.
1	GEN REV	GU 9/3/92	CHK'D	SCALE 3/8"=1'-0"	4-0777-4
NEL	REVISION	BY	DATE	JOB NO. 5316	

CL	LOC	NO	CHANGES	BY/DATE	C.N.
DIVISION of GENERAL MOTORS CORPORATION					
2401 COLUMBUS AVENUE ANDERSON, INDIANA 46018					
S.B.U.					
PLANT					
DISTRIBUTION					
MODEL NAME					
PART NAME					
ALSO USED FOR					
DESCRIPTION					
REFERENCE NO.					
DRAWN BY					
CHECKED BY					
ENGINEER					
GRAPHICS FILE					
SHEET NO. 1 OF 3					
SCALE 3/8"=1'-0"					
DWG. NO. 10475190-A					