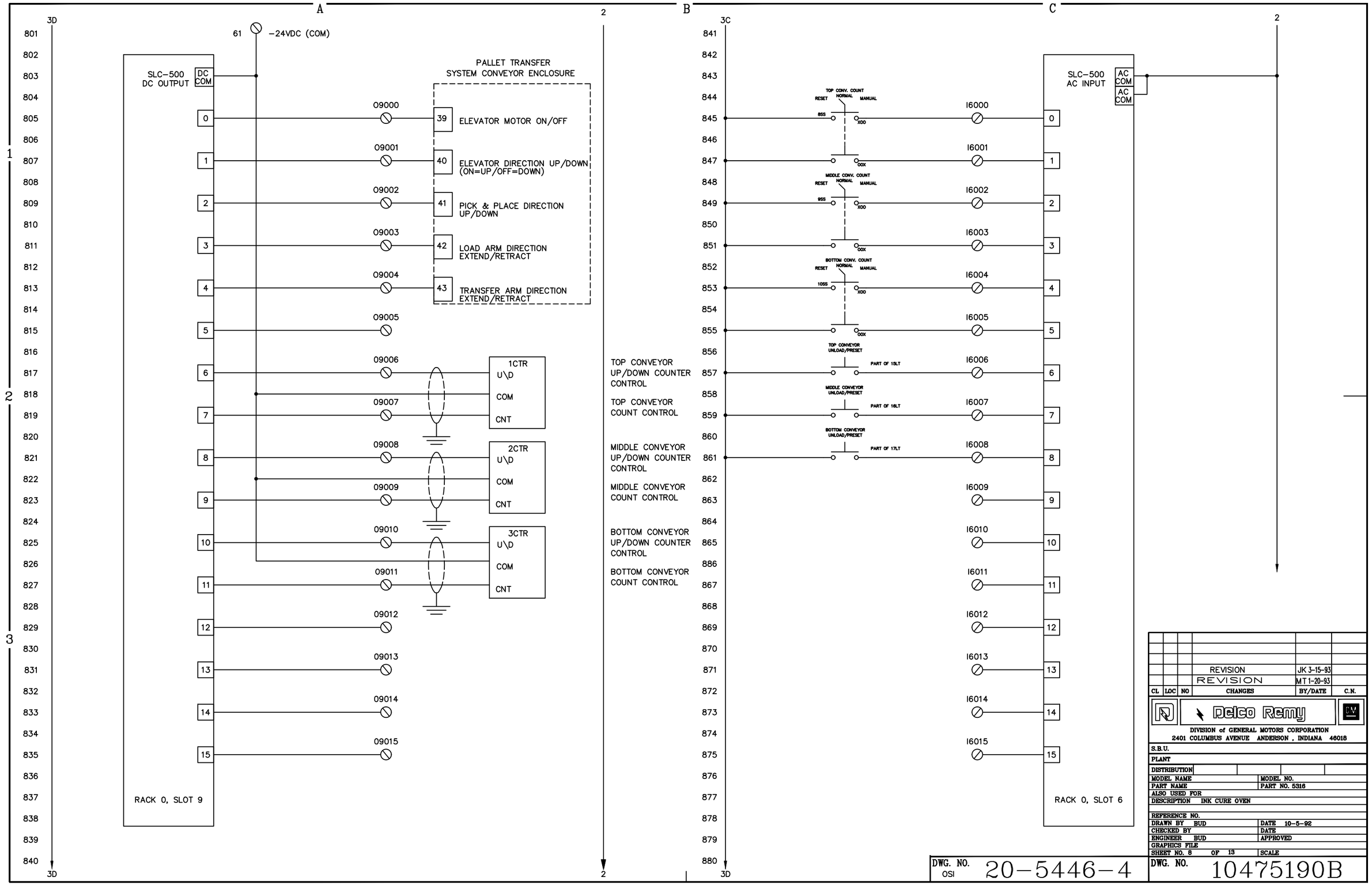
A
B
C
3D
3C
2
61
-24VDC (COM)
SLC-500
DC OUTPUT
DC COM
PALLET TRANSFER
SYSTEM CONVEYOR ENCLOSURE
O9000
39
ELEVATOR MOTOR ON/OFF
O9001
40
ELEVATOR DIRECTION UP/DOWN
(ON=UP/OFF=DOWN)
O9002
41
PICK & PLACE DIRECTION
UP/DOWN
O9003
42
LOAD ARM DIRECTION
EXTEND/RETRACT
O9004
43
TRANSFER ARM DIRECTION
EXTEND/RETRACT
O9005
O9006
1CTR
U\D
COM
CNT
O9007
O9008
2CTR
U\D
COM
CNT
O9009
O9010
3CTR
U\D
COM
CNT
O9011
O9012
O9013
O9014
O9015
RACK 0, SLOT 9
TOP CONVEYOR
UP/DOWN COUNTER
CONTROL
TOP CONVEYOR
COUNT CONTROL
MIDDLE CONVEYOR
UP/DOWN COUNTER
CONTROL
MIDDLE CONVEYOR
COUNT CONTROL
BOTTOM CONVEYOR
UP/DOWN COUNTER
CONTROL
BOTTOM CONVEYOR
COUNT CONTROL
TOP CONV. COUNT
RESET
NORMAL
MANUAL
8SS
XOO
OOX
MIDDLE CONV. COUNT
9SS
BOTTOM CONV. COUNT
10SS
TOP CONVEYOR
UNLOAD/PRESET
PART OF 15LT
MIDDLE CONVEYOR
UNLOAD/PRESET
PART OF 16LT
BOTTOM CONVEYOR
UNLOAD/PRESET
PART OF 17LT
I6000
I6001
I6002
I6003
I6004
I6005
I6006
I6007
I6008
I6009
I6010
I6011
I6012
I6013
I6014
I6015
SLC-500
AC INPUT
AC COM
AC COM
RACK 0, SLOT 6
REVISION
JK 3-15-93
REVISION
MT 1-20-93
CL LOC NO CHANGES BY/DATE C.N.
Delco Remy
DIVISION of GENERAL MOTORS CORPORATION
2401 COLUMBUS AVENUE ANDERSON , INDIANA 46016
S.B.U.
PLANT
DISTRIBUTION
MODEL NAME
MODEL NO.
PART NAME
PART NO. 5316
ALSO USED FOR
DESCRIPTION INK CURE OVEN
REFERENCE NO.
DRAWN BY BUD
DATE 10-5-92
CHECKED BY
DATE
ENGINEER BUD
APPROVED
GRAPHICS FILE
SHEET NO. 8 OF 13
SCALE
DWG. NO. OSI 20-5446-4
DWG. NO. 10475190B