

40T	MILLING SPINDLE CONDITION CHECK
Machine	MY#13 8.13.2019

A	Draw Bar Force	2175	ft/lbs
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B	RUN-OUT @ 50 RPM	M3	M4
	TEST BAR SWEEP		
	Taper	NO TEST	NO TEST
	0"	NO TEST	NO TEST
	4.5"	NO TEST	NO TEST
	9"	NO TEST	NO TEST
	@ M19		
	SWEEP ALONG X	NO TEST	/9"
	SWEEP ALONG Y	NO TEST	/9"

C	Vibe Check			
	Position	Velocity (Bearing Noise)		Acceleration (Balance)
	1 H1	0.1298	IPS	0.5477 G
	2 H2	0.1123	IPS	0.4931 G
	3 NO TEST		IPS	G

D	Distention	NO TEST
	Knock-Out	NO TEST

Comments:	
PM check. Ticket# 1934. B & D NO TEST. Balance numbers were significantly better than prior reading on 7.29.2019	
Machine Hours	
Power ON - 83,439 hrs	Cut Time - 24,635
OP Time - 58,434 hrs	