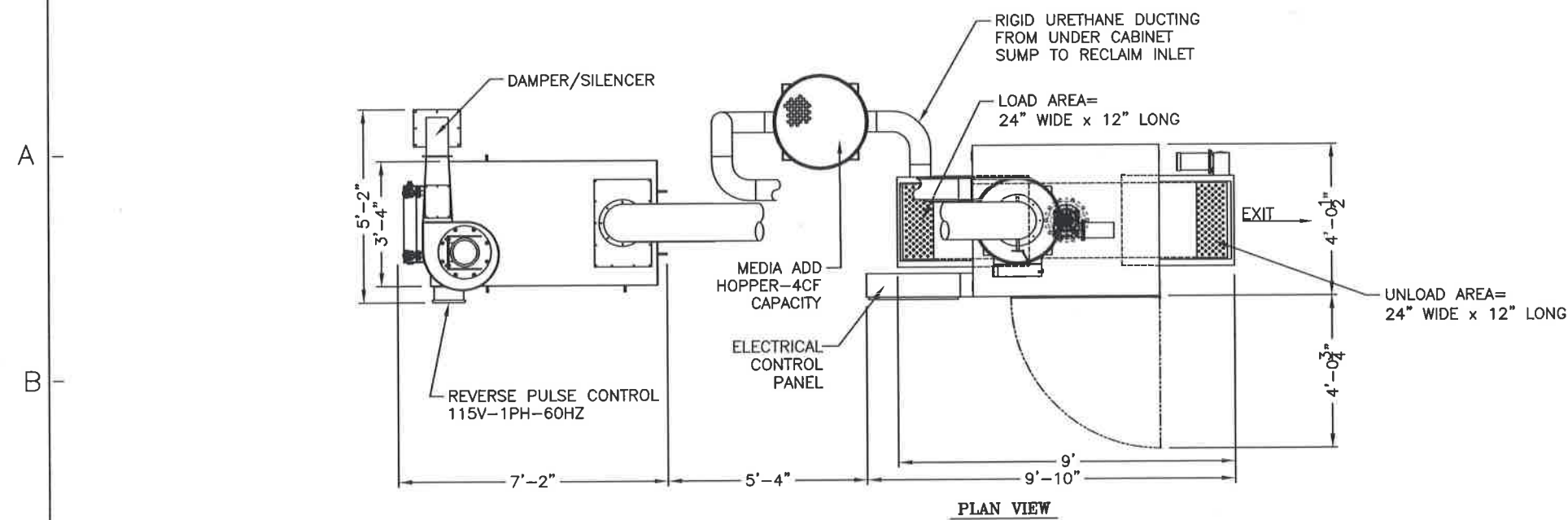


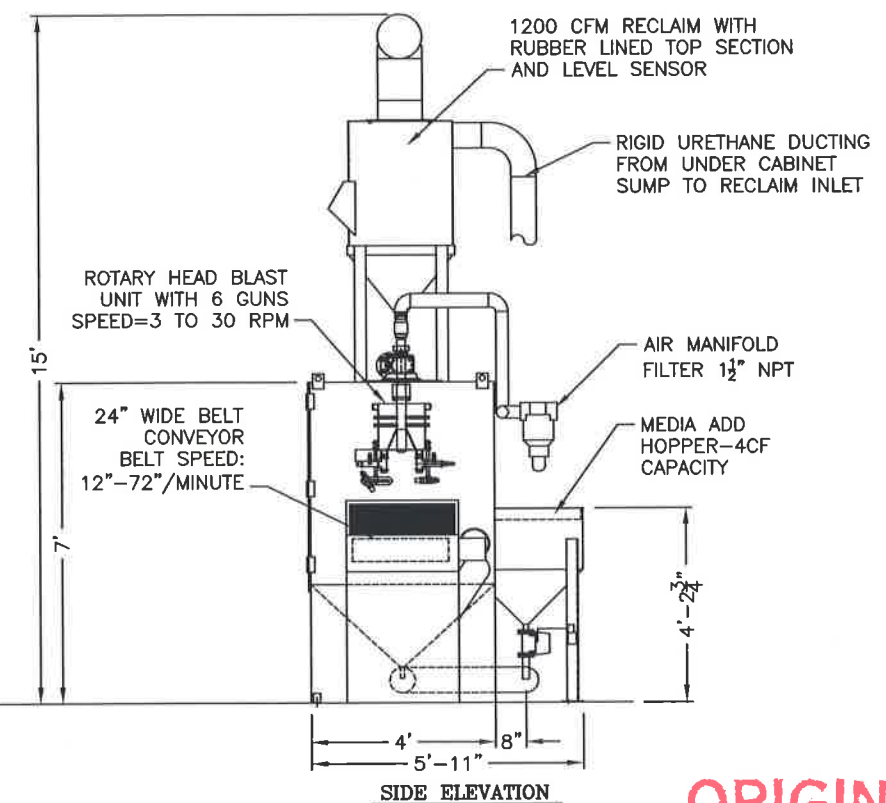
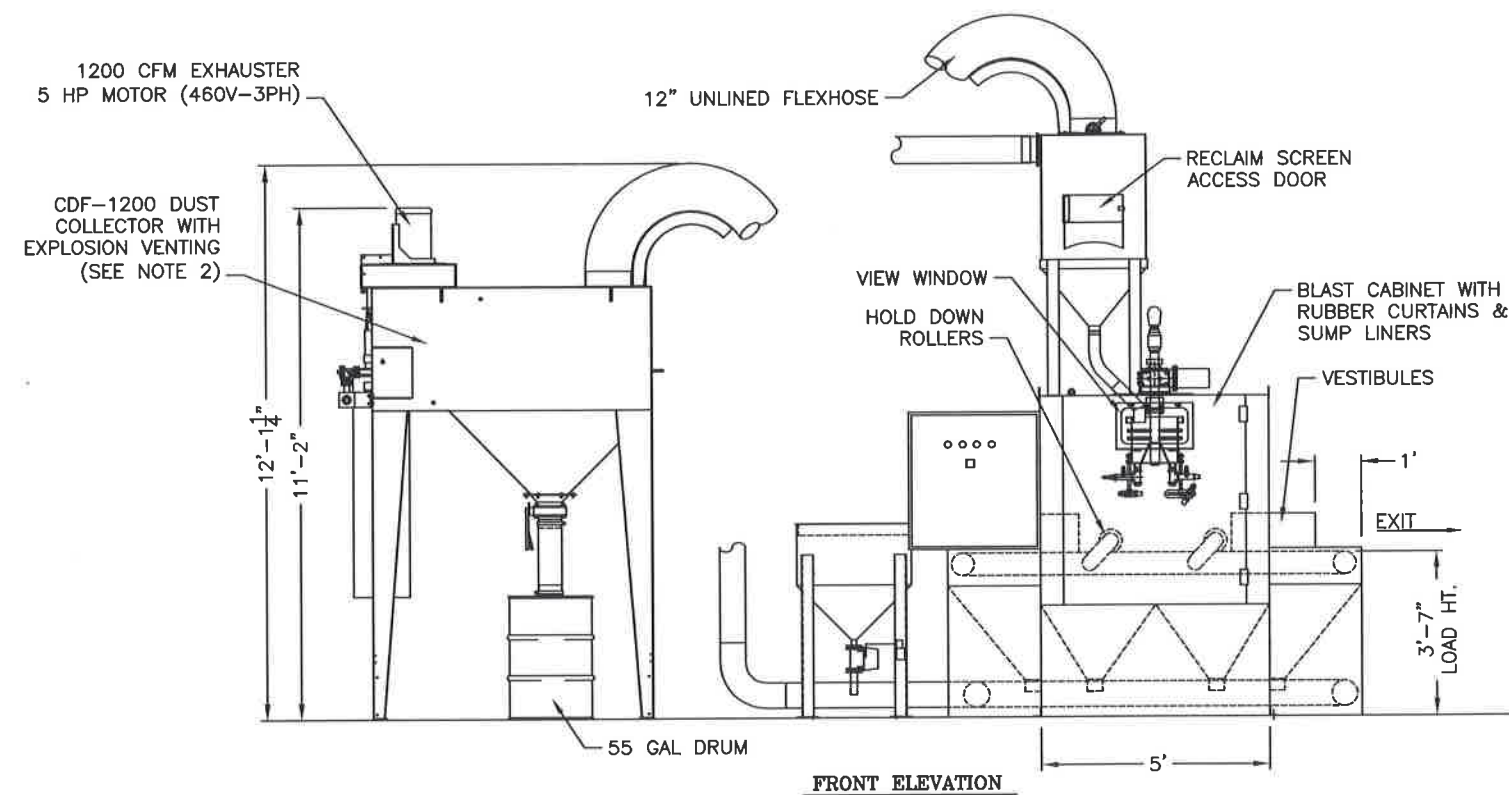


NOTE:

1) EQUIPMENT TO BE PAINTED: STANDARD CLEMCO COLOR.

2.) THE DUST COLLECTOR MAY BE ROTATED UP TO 90 DEGREES FROM WHAT IS SHOWN IN THE PLAN VIEW, AS LONG AS THE FLEX HOSE WILL ALLOW

3.)CUSTOMER TO ADVISE IF THE DUST COLLECTOR WILL BE LOCATED OUTSIDE AND IF EXPLOSION VENT WILL BE DUCTED OUTSIDE. IT IS THE RESPONSIBILITY OF THE PURCHASER TO DETERMINE HOW TO COMPLY WITH OSHA DIRECTIVE NUMBER CPL 03-00-008 AND ALL ASSOCIATED REGULATIONS, INCLUDING BUT NOT LIMITED TO LOCAL BUILDING CODES AND NFPA STANDARDS AS THEY PERTAIN TO THE PREVENTION OF FIRE AND DUST EXPLOSION FROM THE MANUFACTURING PROCESSING, AND HANDLING OF COMBUSTIBLE PARTICULATE SOLIDS.



ORIGINAL

NOTES:

1. CUSTOMER TO VERIFY OVERALL DIMENSIONS TO INSURE CLEARANCE WITH EXISTING STRUCTURE.
2. ALL ERECTION, WIRING, DUCTING, FOUNDATION AND CALLOUTS INDICATED WITH AN (*) ARE BY CUSTOMER, "BY CUSTOMER" INDICATES A SUPPLIER OTHER THAN CLEMCO INDUSTRIES.
3. THIS DRAWING IS FOR CUSTOMER APPROVAL ONLY, UNLESS OTHERWISE NOTED.
4. DO NOT SCALE DRAWING.
5. FOR SUGGESTED DUCTING DETAILS, SEE DWG. DFSK-50016

SPECIFICATIONS:

AIR VOLUME - 1200 CFM
VENTILATION RATE - 50 FPM
CLOTH AREA - 1008 SF
AIR/CLOTH RATIO - 1.9:1
STATIC PRESSURE - 12" SP W.G.
ELECTRICAL REQUIREMENTS - 460/3/60
FULL LOAD AMPS - 11 FLA
SUPPLIED DISCONNECT - 30 AMP DISCONNECT

	SIGNED	DATE						7/16/14	PRJ:10226	DUCOMMUN AEROSTRUCTURES				
APPROVED ~ WITHOUT EXCEPTIONS	S.C.	8-20-14						DATE	JOB NO.	PREPARED FOR				
								CLEMCO INDUSTRIES CORP.						
APPROVED ~ EXCEPT AS NOTED								SCALE	GENERAL ARRANGEMENT FOR SPECIAL GRIT BLAST BELT UNIT					
ELECTRICAL POWER FOR MOTORS IS <u>480</u> VOLTS <u>3</u> PH. <u>60</u> HZ.	R.Y.	8-20-14												
			1	8-20-14	RELOCATED EQUIPMENT	BL	SPB	OWN.	DATE	APPD.	DATE	DRAWING NO.		REV.
					PER CUST. REQUEST			BY SPB	7/16/14	BY		B10226G001		1
SINGLE PHASE 110/120 VOLT POWER FOR LIGHTS (15) IS NOT AVAILABLE (20 AMPS REQUIRED)			0	7/16/14	ISSUE	SPB	GS	CKD.	DATE	APPD.	DATE			
			NO.	DATE	REVISION	BY	APPD.					SHEET 1 OF 1		